

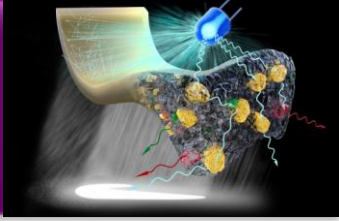


Fundamentals of free-form optics for industrial applications (Workpackage B)

Aurèle ADAM

TU Delft

Goal



Automatic design of a free form for a specific source to a specific illumination

ASML

Offer study case

signify

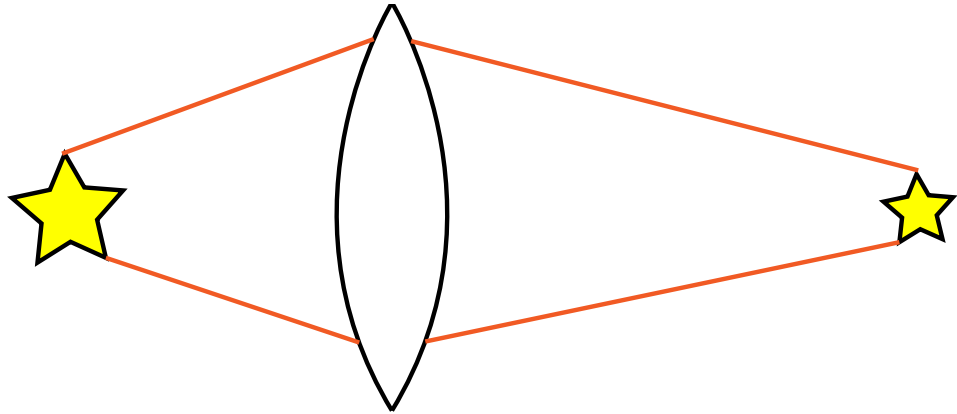
Offer study case &
Expertise in optical design

TNO

Support in design tool
and fabrication

Why is it complicated?

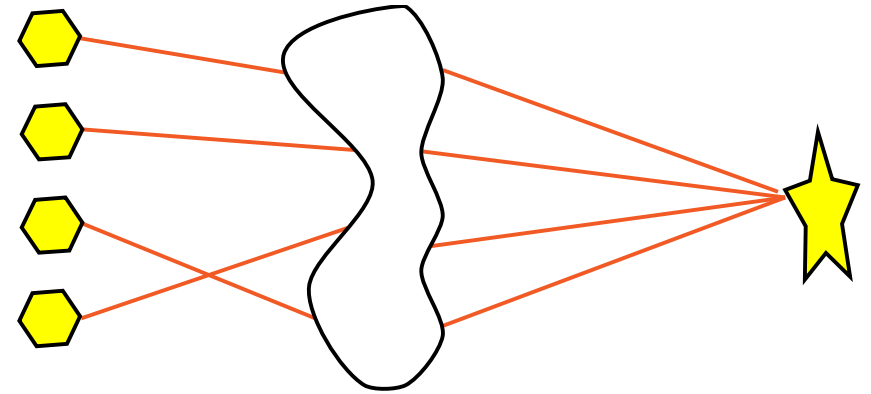
Imaging problem



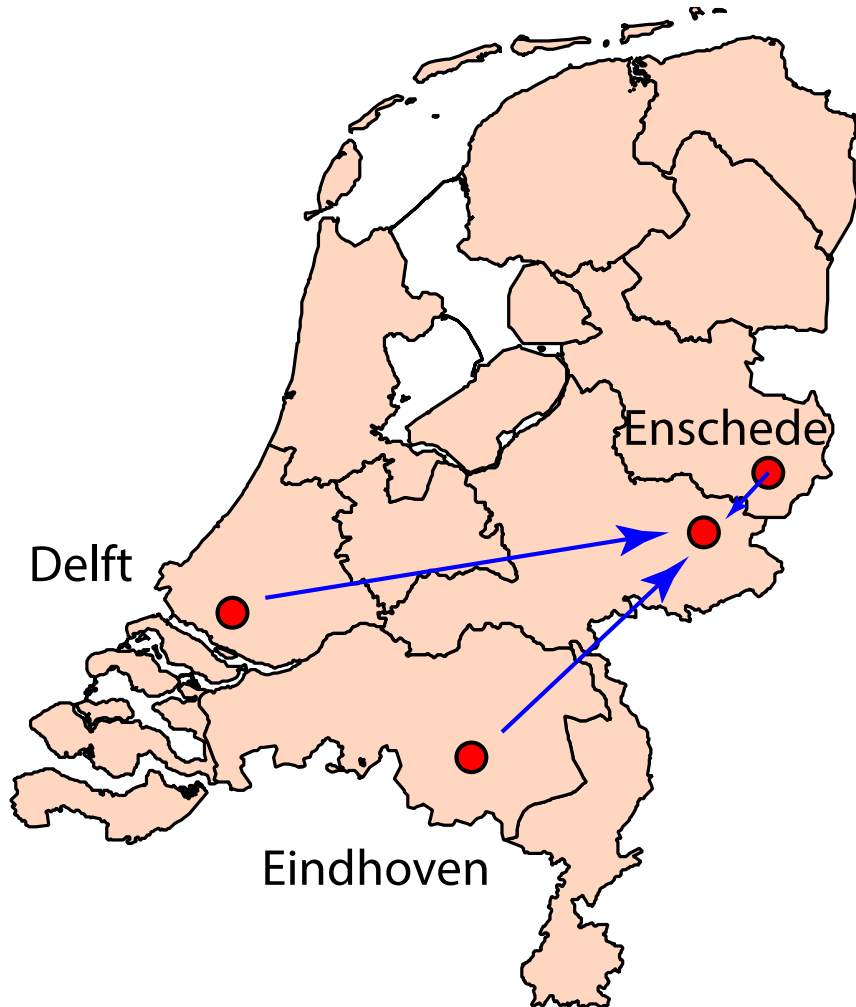
Differences:

- Multi/extended sources
- No coherence between the source
- Each source contribute to the illumination

Illumination problem



Transportation theory



Gaspard Monge



André Marie Ampère

2 medal fields: Villani (2010) and Figalli (2018)

Method of attack

- Analytical by solving the Monge Ampère-Equation:

- B1. Monge-Ampère Elliptic

- TU Eindhoven (Lotte Romijn)

- B2. Monge-Ampère Hyperbolic

- TU Eindhoven (Maikel Bertens)

- Solving using phase (wavefront)

- B3. Complex optical surfaces

- TU Delft (Alex Heemels)



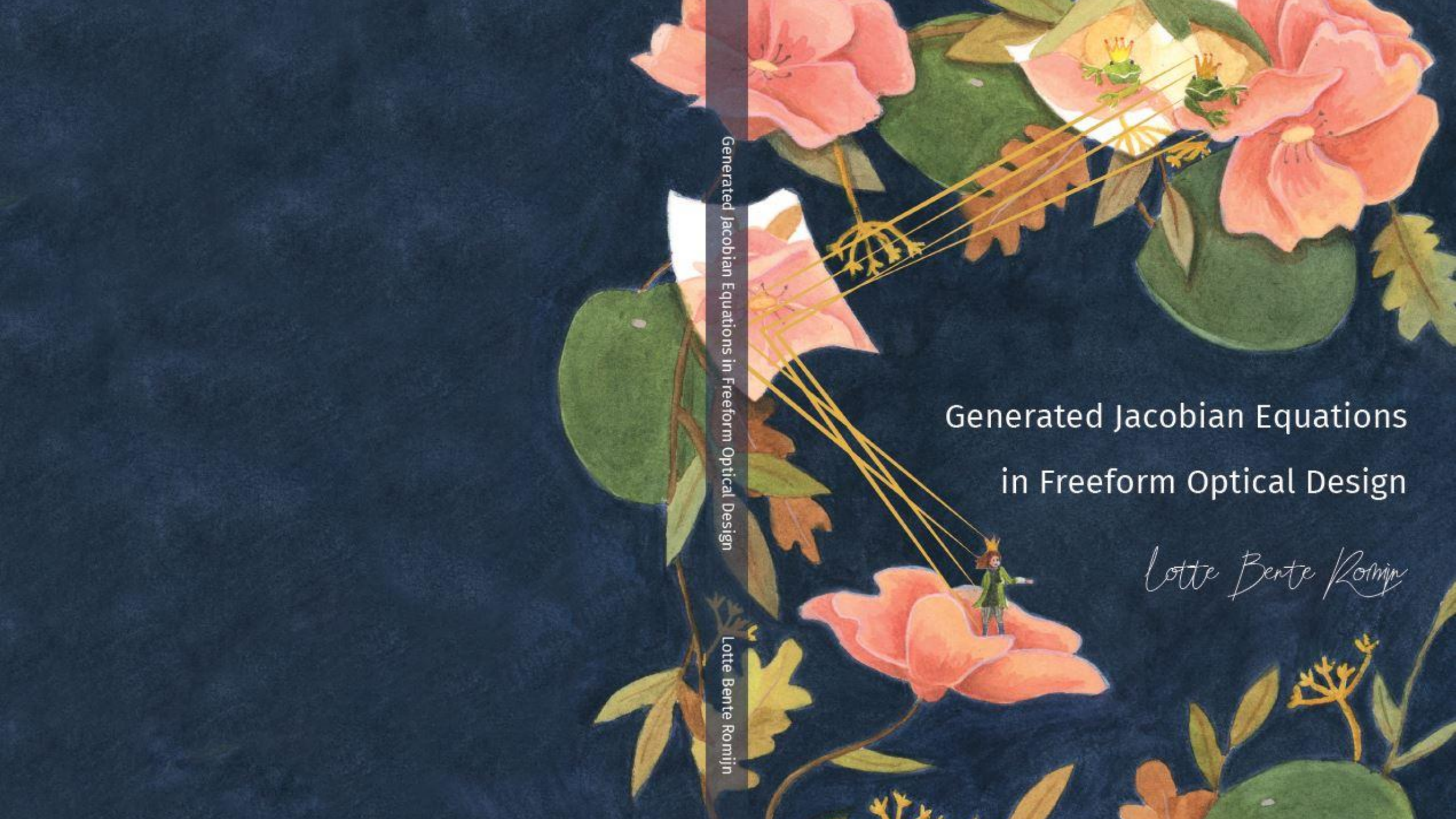
Lotte Romijn - Workpackage B1



Generated Jacobian Equations in Freeform Optical Design (Workpackage B1)

Lotte Romijn

TU Eindhoven



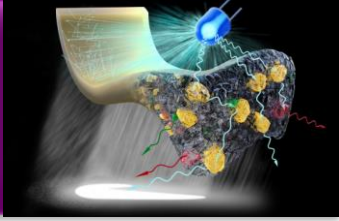
Generated Jacobian Equations in Freeform Optical Design

Lotte Bente Romijn

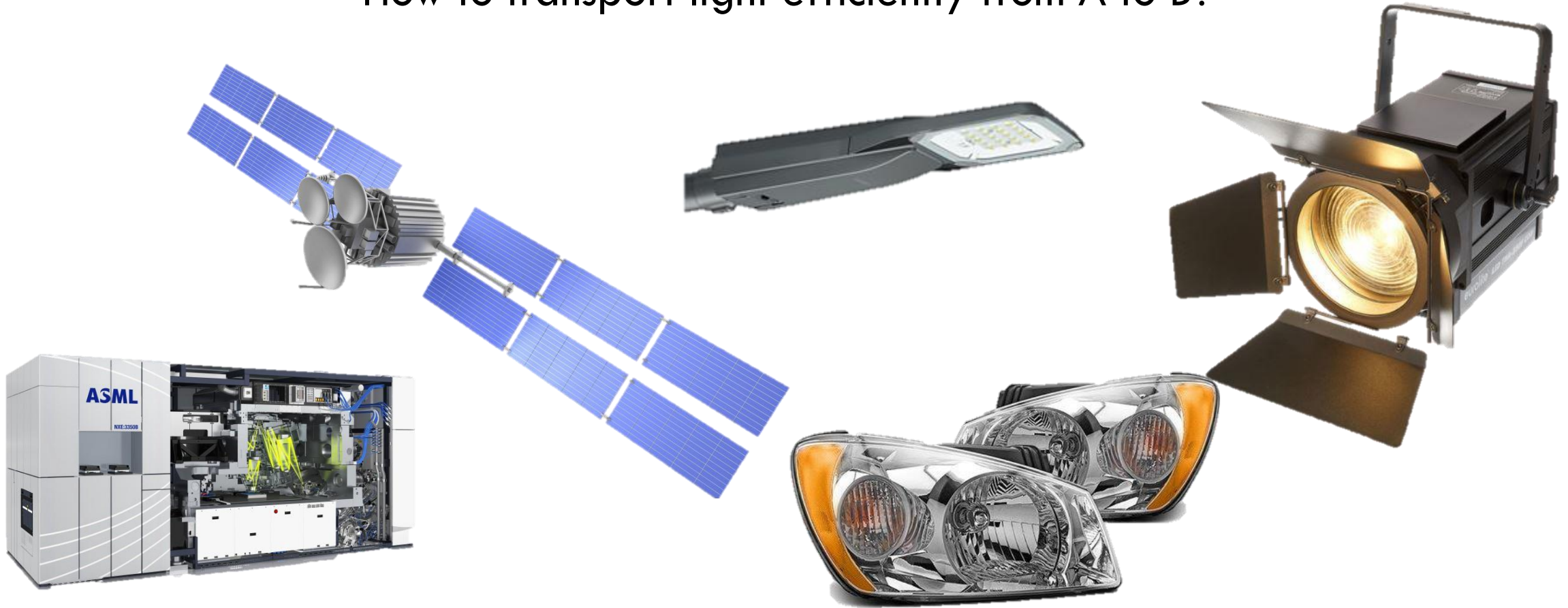
Generated Jacobian Equations in Freeform Optical Design

Lotte Bente Romijn

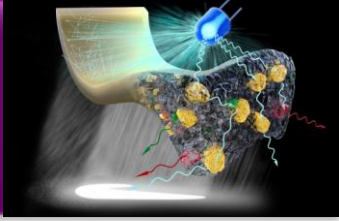
Let there be light



How to transport light efficiently from A to B?



Illumination Optics



Imaging optics

Form a perfect image of object

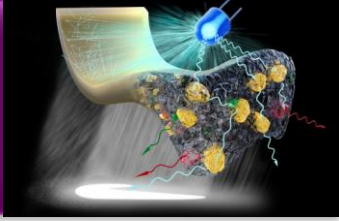


Nonimaging optics

Energy transport from A to B



Freeform non-imaging Optics



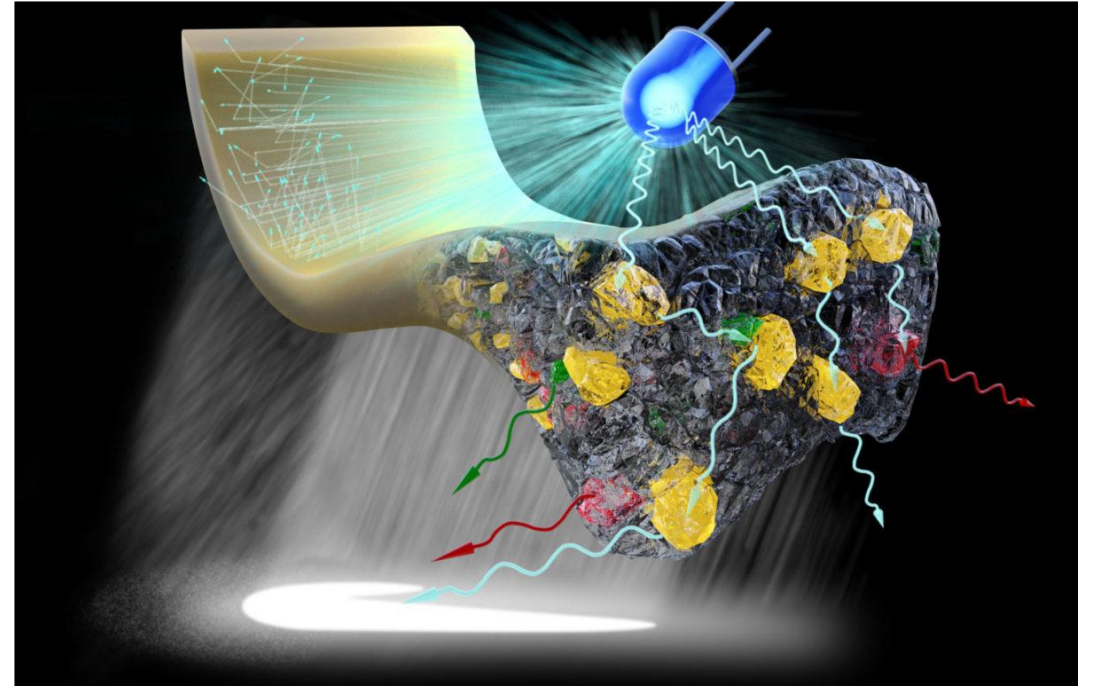
LED light sources:

- Energy efficient (20 times)
- Lower temperatures (25°C)

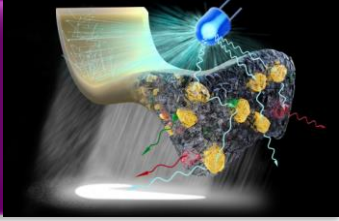


- Plastic materials:
reflector/lens

Goal: Compute *freeform*
reflectors & lenses



Reflectors and lenses redirect light rays



Electromagnetic waves

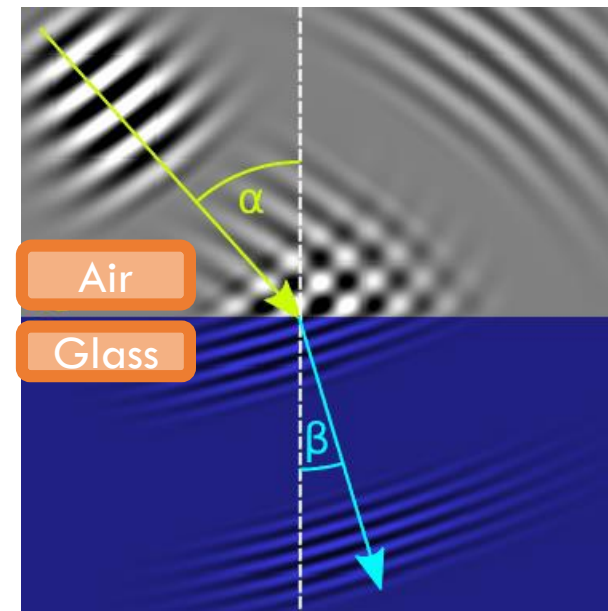
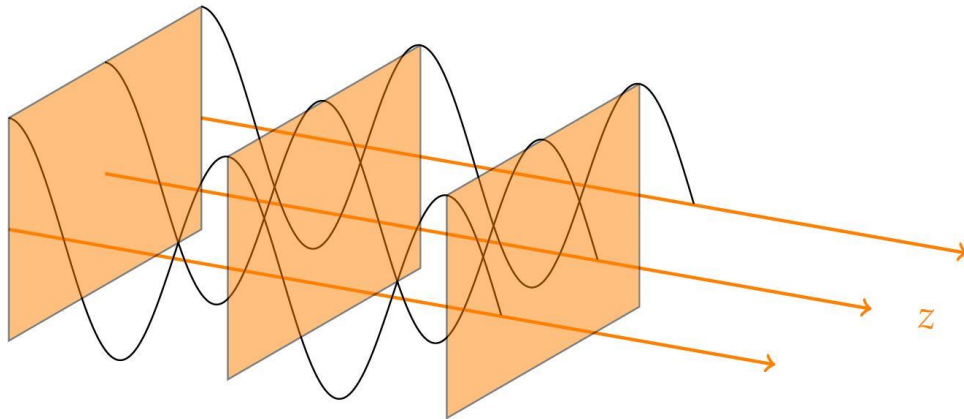
Maxwell's equations



Geometrical optics limit

Ray optics

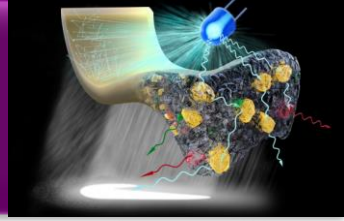
Law of reflection/refraction



Reflected ray

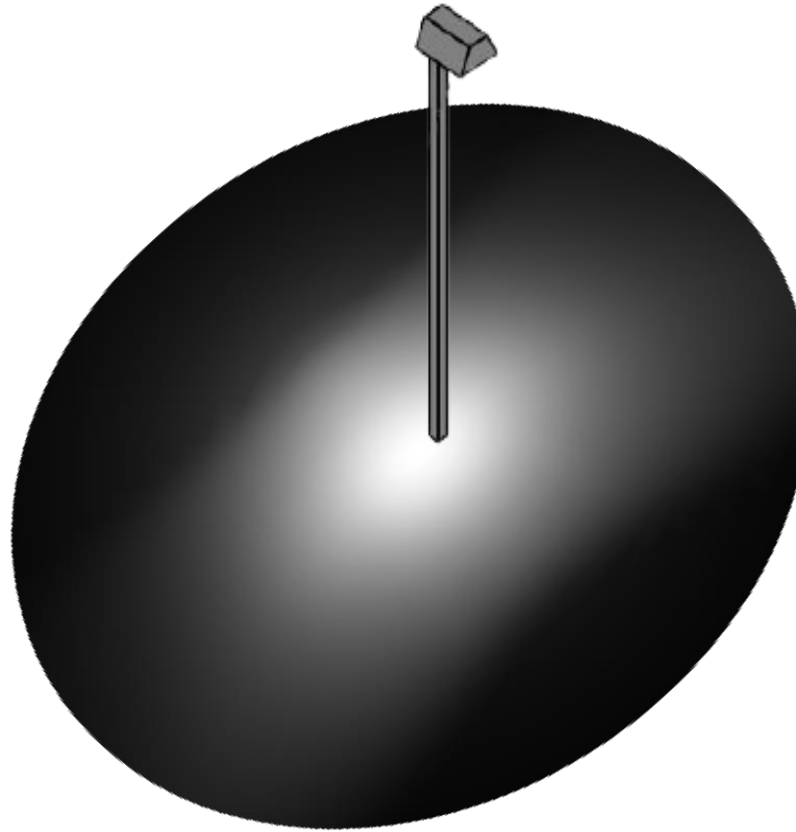
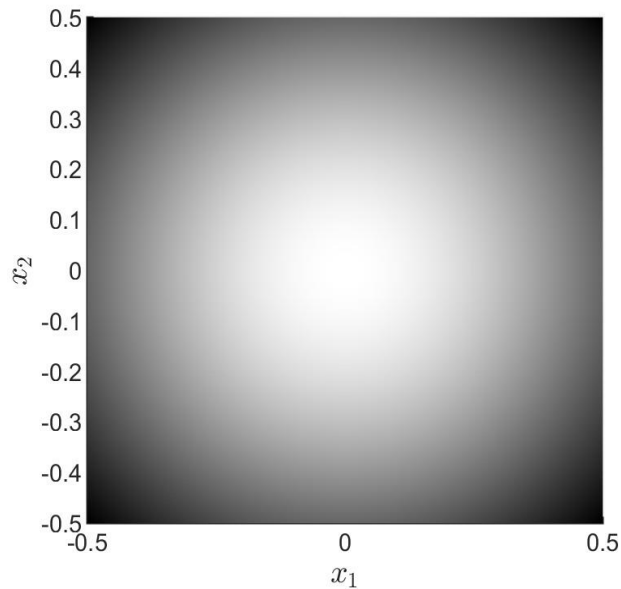
Refracted ray

How to compute reflector and lens surfaces?

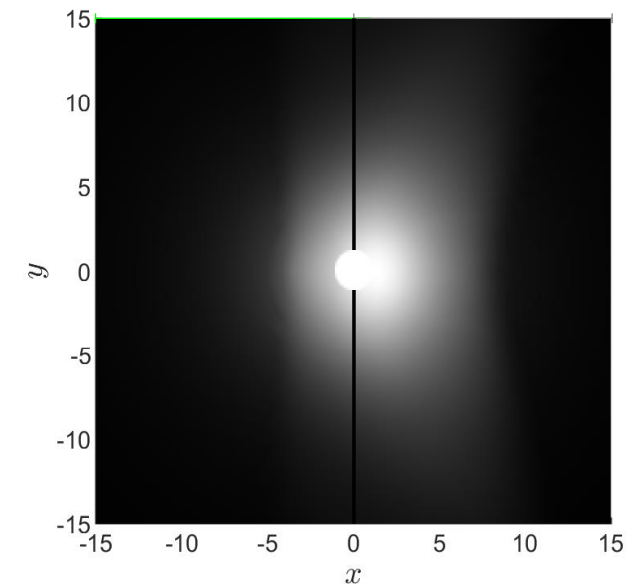


Freeform lens for streetlighting?

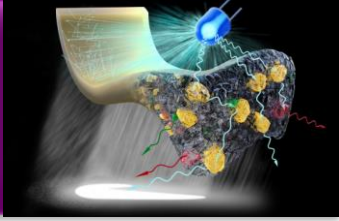
Given light source



Desired target

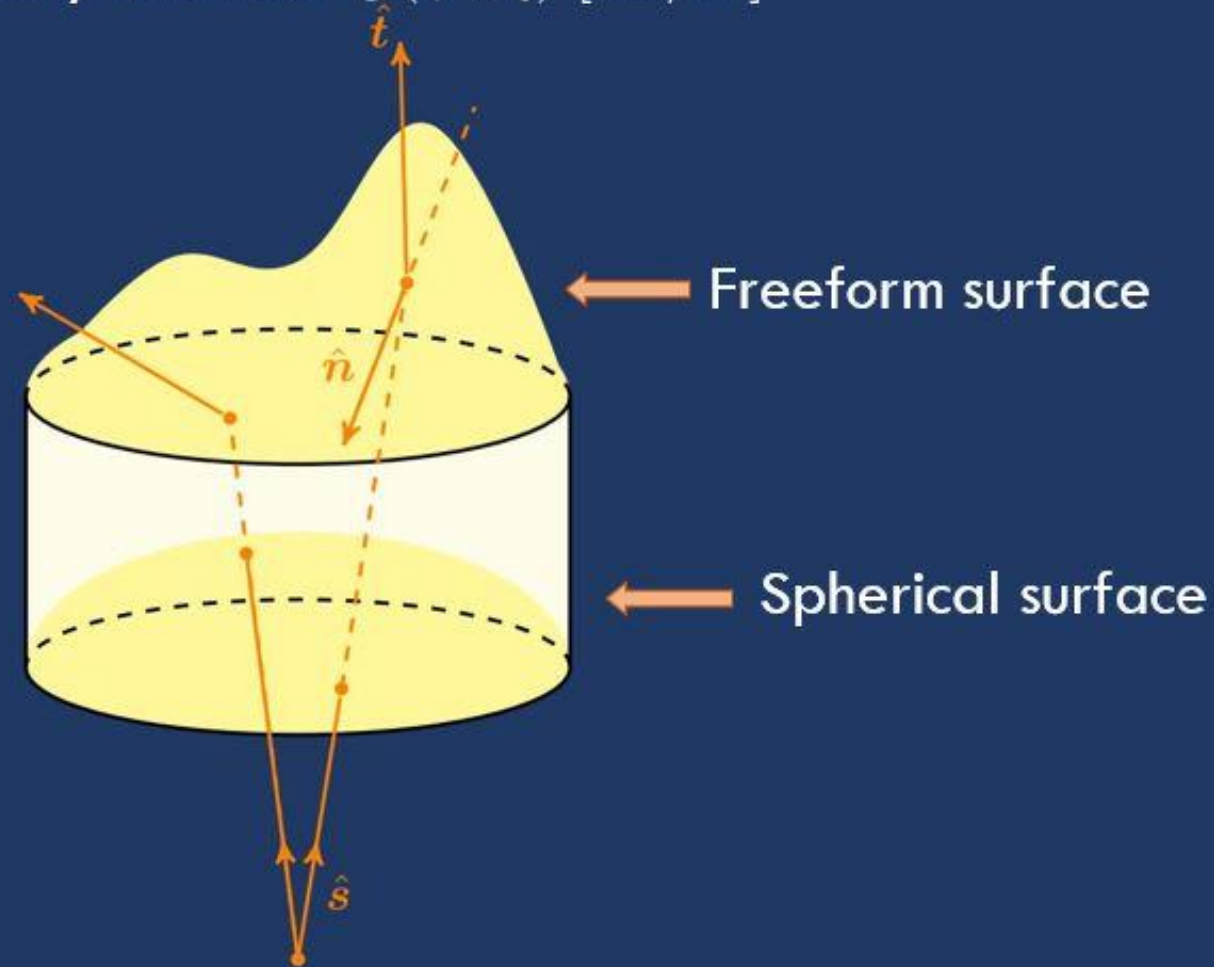


Contributions of my research



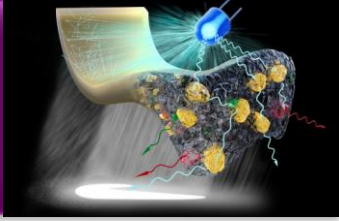
1. Generic framework to derive generated Jacobian equations for the 16 base-case optical systems
2. Least-squares numerical algorithm
3. Extension to more complicated optical systems

Far-field intensity on street $g(\psi, \chi)$ [lm/sr]



Point source with intensity $f(\phi, \theta)$ [lm/sr]

The mathematics



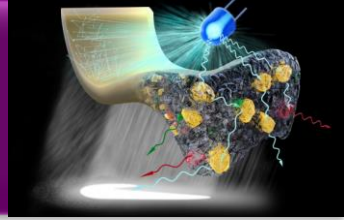
- Laws of geometrical optics

Gives rise to an **optical mapping** $y = m(x)$ which is a function of the source coordinates x , surface $u(x)$ and $\nabla u(x)$

- Energy conservation

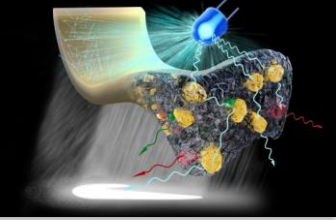
$$\det(Dm) = \frac{f(x)}{g(m(x))}$$
$$m(\partial\mathcal{X}) = \partial\mathcal{Y}$$

16 base cases: Reflector systems



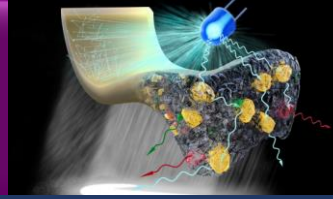
Source \ Target	Near field	Far field	Point	Parallel
	Near field	Far field	Point	Parallel
Parallel	A diagram showing a curved reflector surface (yellow) reflecting light from a parallel source (orange lines) into a parallel target (orange lines) in the near field.	A diagram showing a curved reflector surface (yellow) reflecting light from a parallel source (orange lines) into a parallel target (orange lines) in the far field.	A diagram showing a curved reflector surface (yellow) reflecting light from a parallel source (orange lines) into a point target (orange lines).	A diagram showing a curved reflector surface (yellow) reflecting light from a parallel source (orange lines) into a parallel target (orange lines).
Point	A diagram showing a curved reflector surface (yellow) reflecting light from a point source (orange lines) into a parallel target (orange lines) in the near field.	A diagram showing a curved reflector surface (yellow) reflecting light from a point source (orange lines) into a parallel target (orange lines) in the far field.	A diagram showing a curved reflector surface (yellow) reflecting light from a point source (orange lines) into a point target (orange lines).	A diagram showing a curved reflector surface (yellow) reflecting light from a point source (orange lines) into a parallel target (orange lines).

16 base cases: Lens systems



Target \ Source	Target			
	Near field	Far field	Point	Parallel
Parallel				
Point				

$$\det(D\mathbf{m}) = \frac{f(\mathbf{x})}{g(\mathbf{m}(\mathbf{x}))}$$



$$\det(D^2u) = \frac{f(\mathbf{x})}{g(\mathbf{m}(\mathbf{x}))}$$

$$\det(D^2u_1 + D_{xx}c) = \frac{f(\mathbf{x})}{g(\mathbf{m}(\mathbf{x}))}$$

$$\det(D^2u - D_{xx}G) = \frac{f(\mathbf{x})}{g(\mathbf{m}(\mathbf{x}))}$$

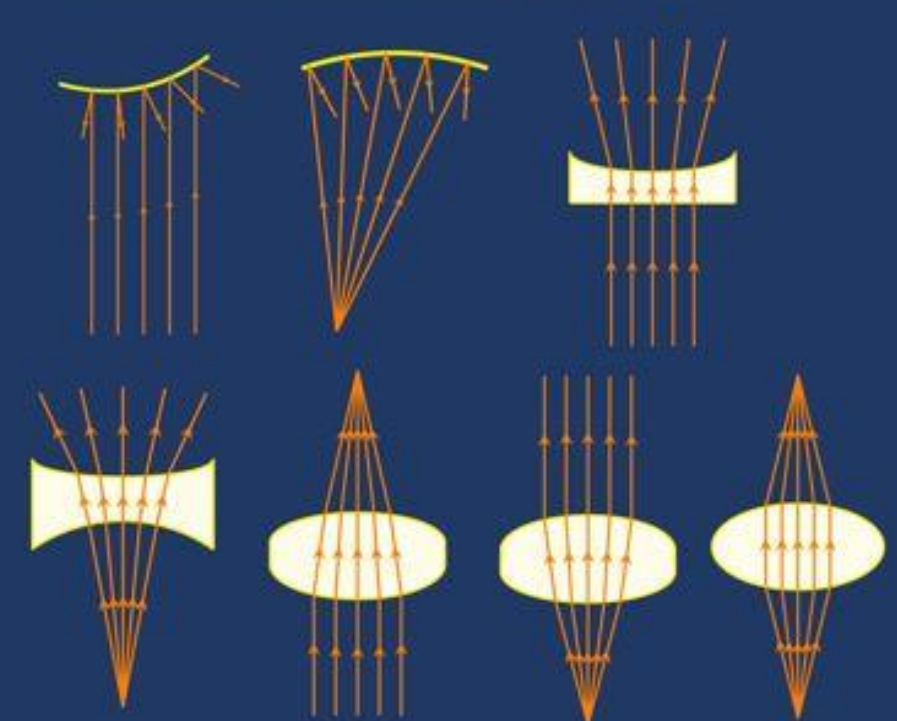
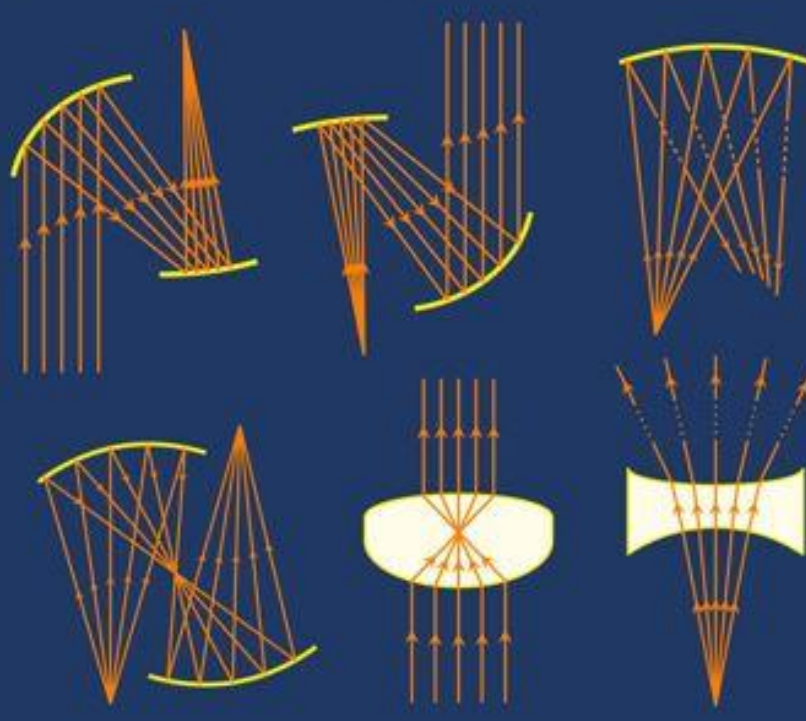
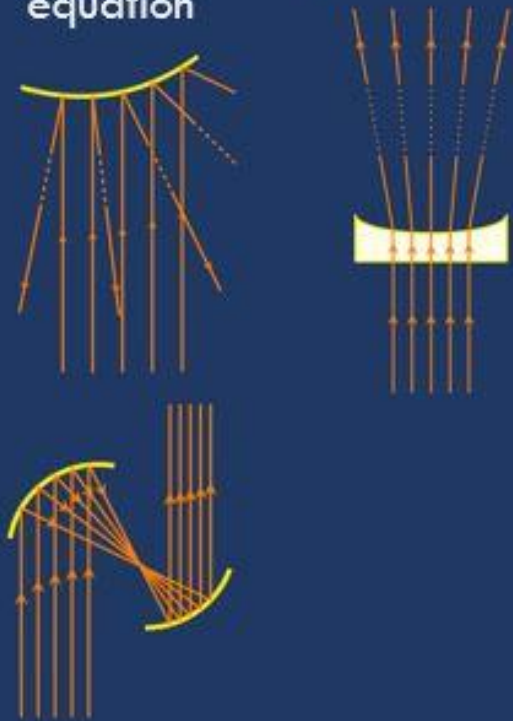
Standard Monge-Ampère equation



Generalized Monge-Ampère equation



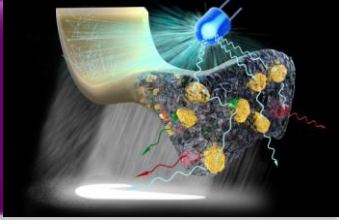
Generated Jacobian equation



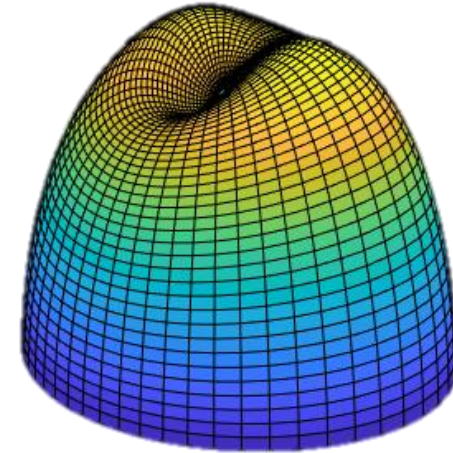
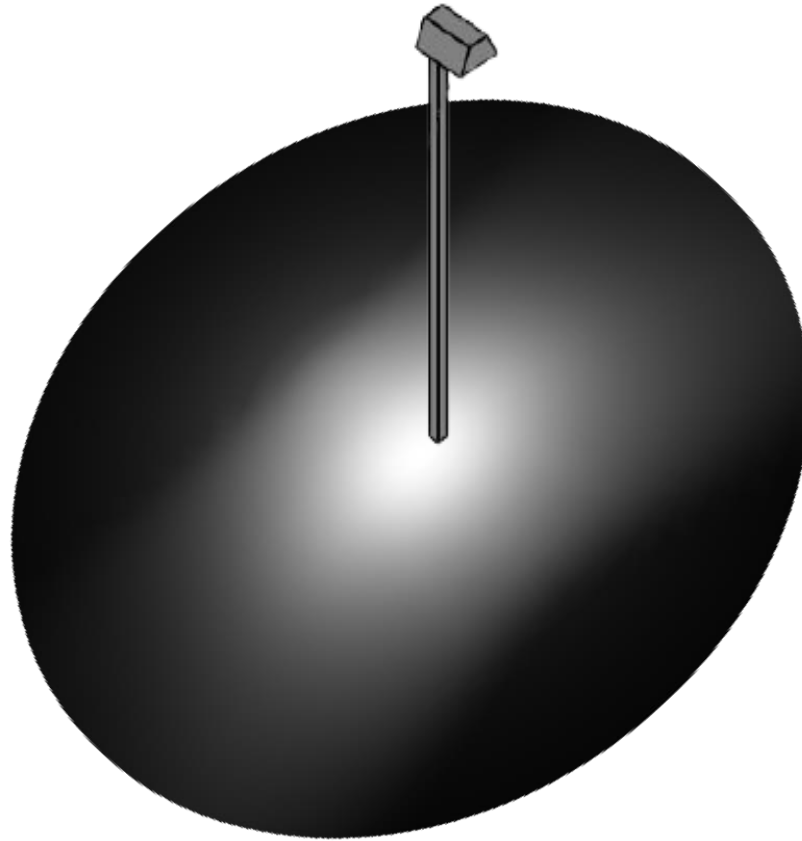
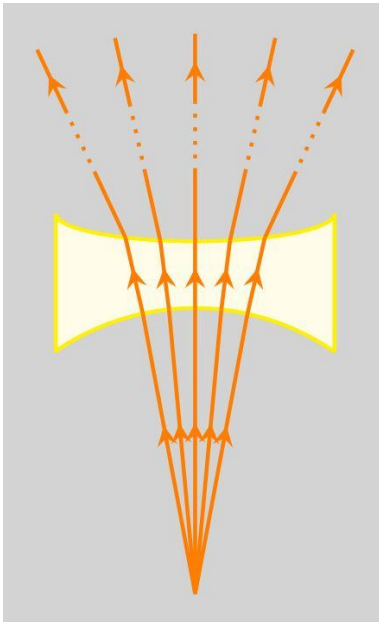
Least-squares algorithm

- Start with an initial mapping
 1. Impose energy conservation by minimizing an integral to solve the nonlinear PDE in the **domain**
 2. Impose the boundary condition by minimizing an integral for the deviation from the current mapping to the target **boundary**
 3. Compute the new **mapping** by solving a coupled boundary value problem
 4. Compute the new **surface** by solving a Neumann problem
 5. Repeat

Peanut Lens

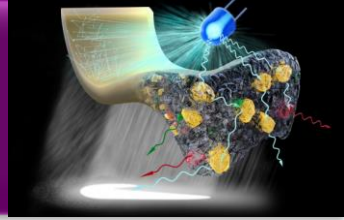


Point to far field

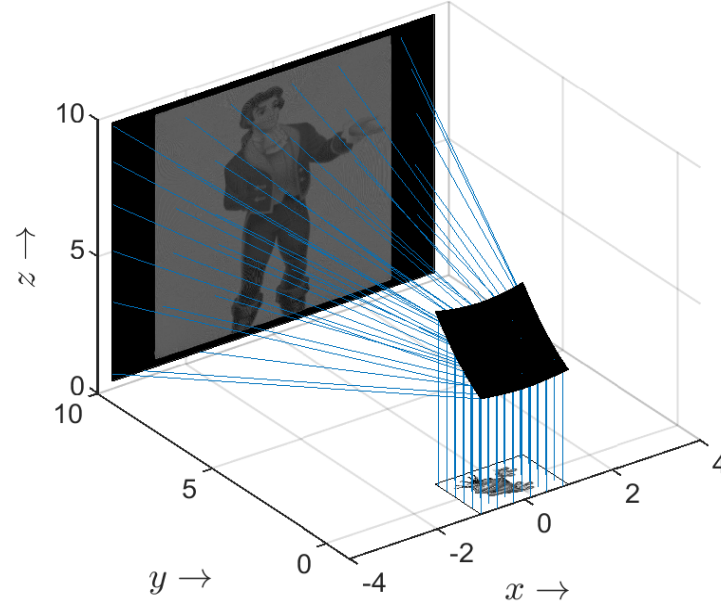
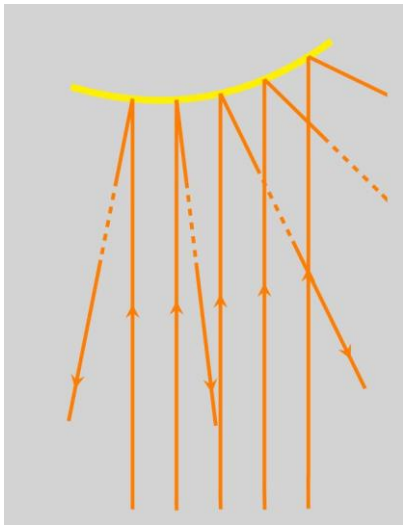


Frog to Prince

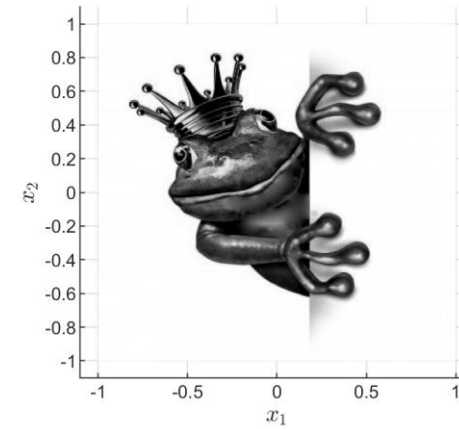
Reflector converting a parallel beam into a prince on a screen in the far field



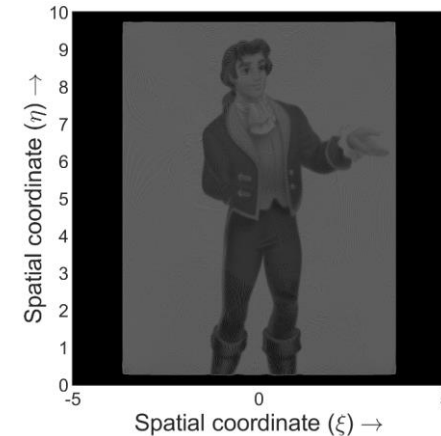
Parallel to far field



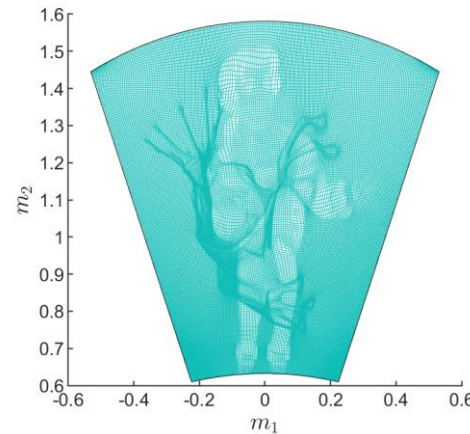
Source emittance



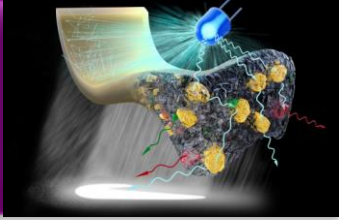
Ray tracing result



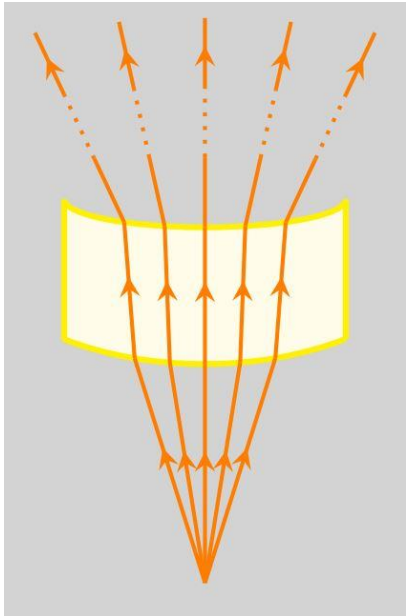
Mapping from
source to
stereographic
target



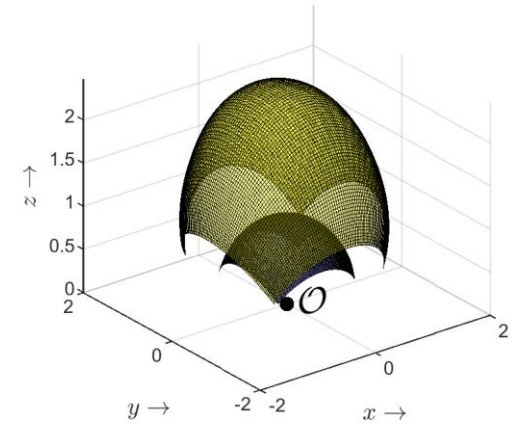
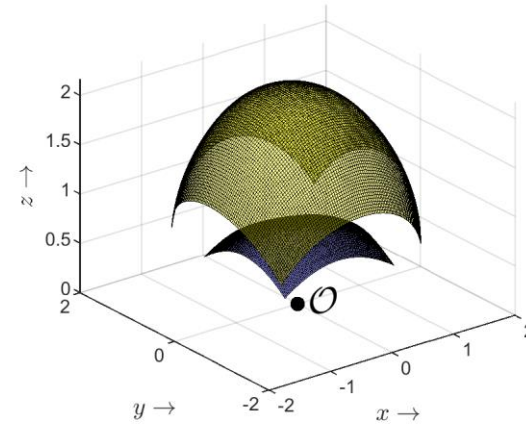
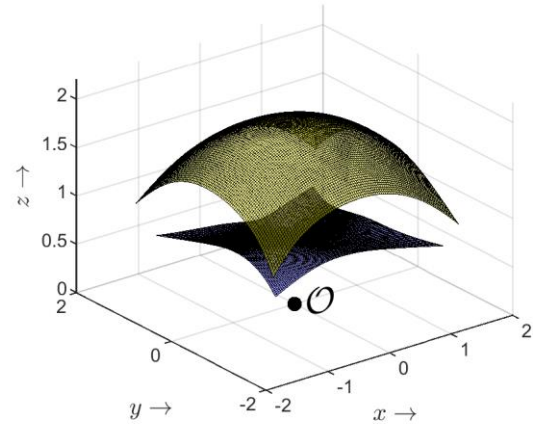
Double Freeform Lens



Point to far field
double freeform lens



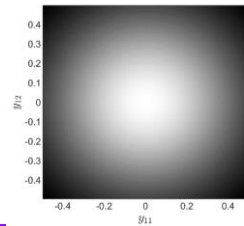
Multiple designs



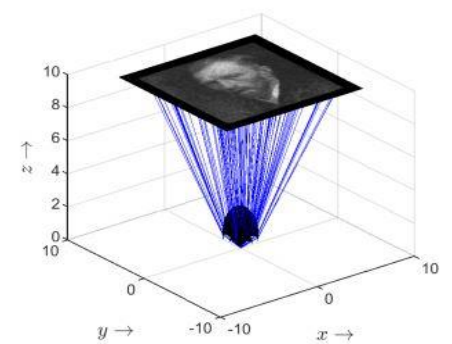
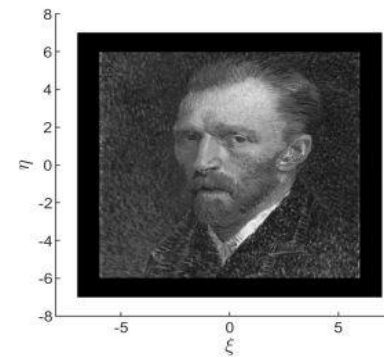
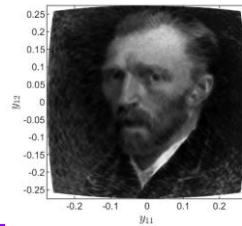
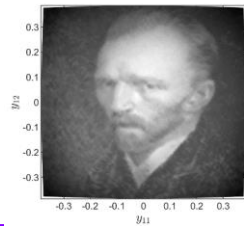
Ray tracing results

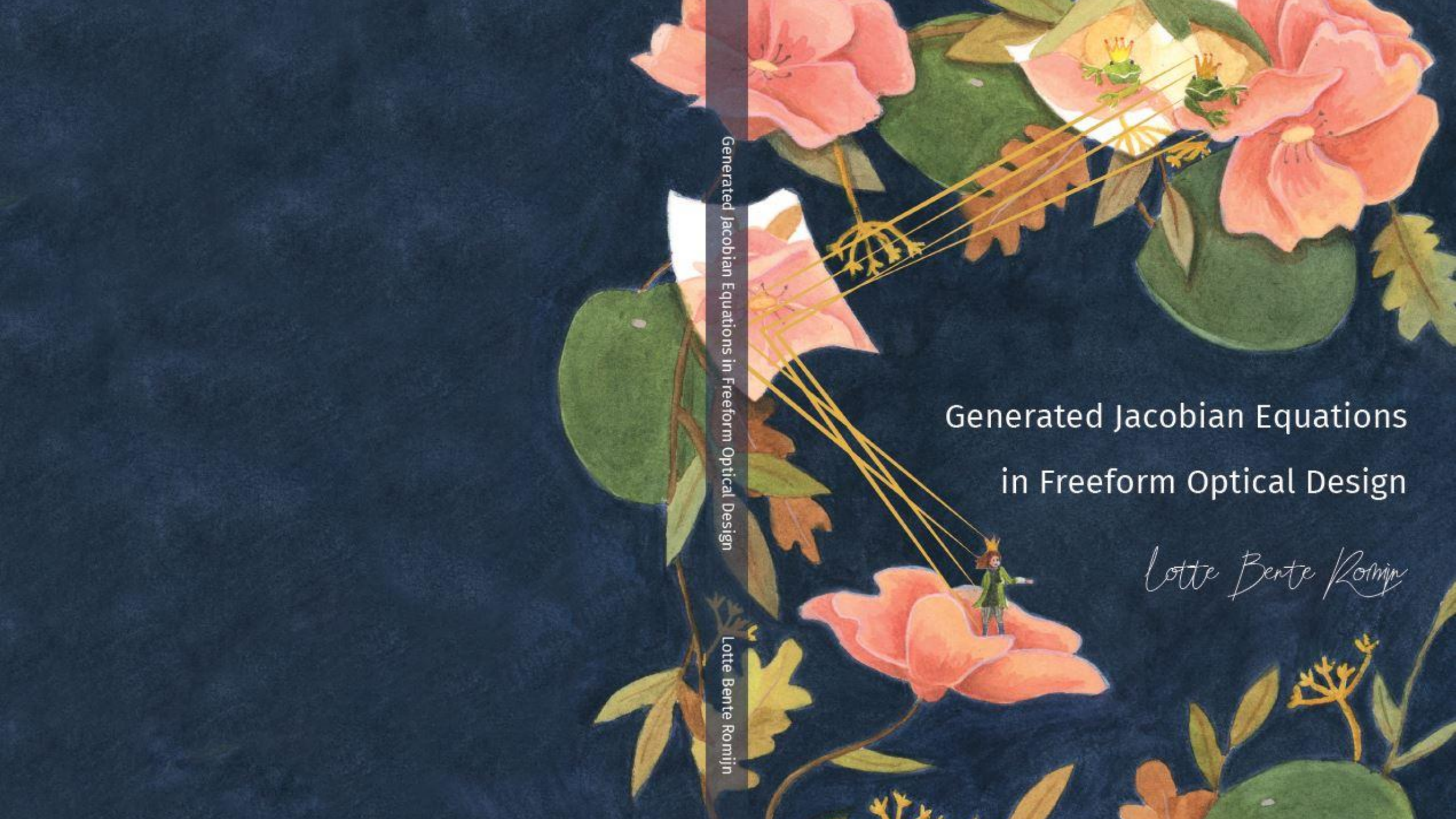
Choose an intermediate target intensity

Source



Final stereographic
target





Generated Jacobian Equations in Freeform Optical Design

Lotte Bente Romijn

Generated Jacobian Equations in Freeform Optical Design

Lotte Bente Romijn

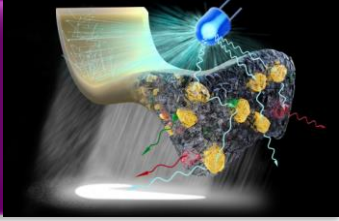
Maikel Bertens – Workpackage B2

A Least Squares Solver for the Hyperbolic Monge- Ampère Equation

Maikel W. M. C. Bertens

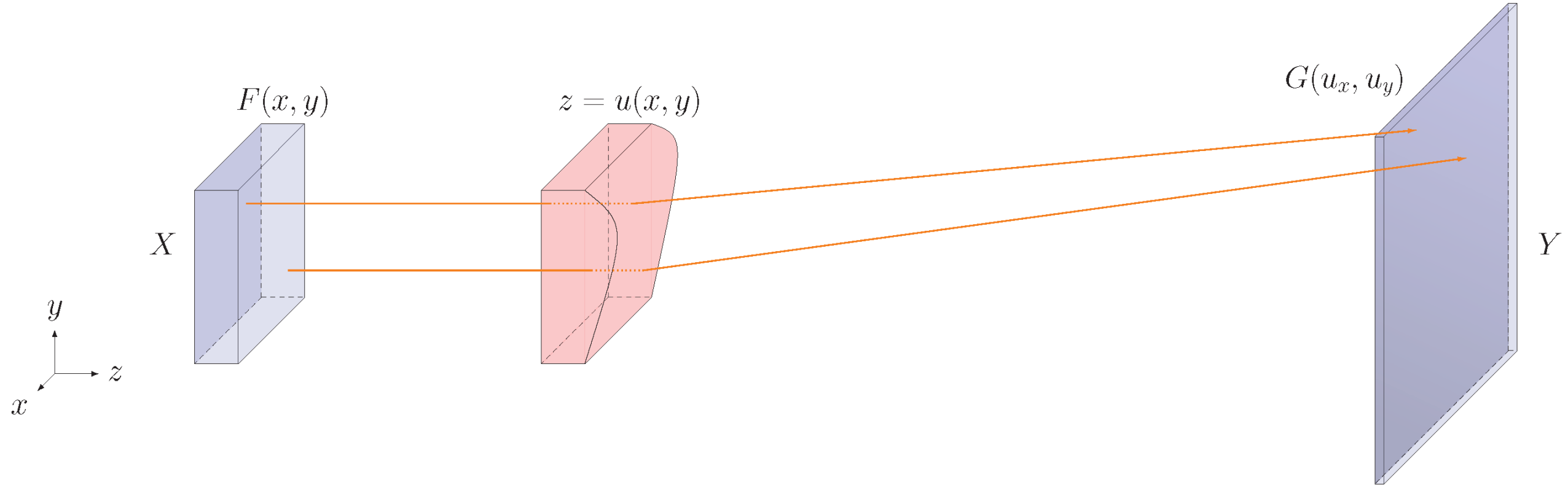
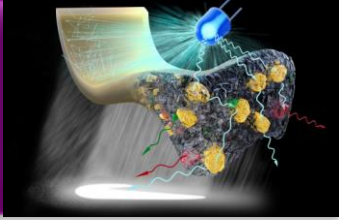
Eindhoven University of Technology, Eindhoven, The
Netherlands

Contents

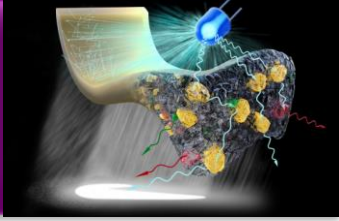


- Optical and mathematical model
- Elliptic versus hyperbolic solutions
- Least-squares solver
- Numerical results
- Conclusions

Optical Model



Optical Model



$$u_{xx}u_{yy} - u_{xy}^2 = \overset{+}{-} \frac{F(x, y)(u_x^2 + u_y^2 + 1)}{4 G(u_x, u_y)}, (x, y) \in X$$

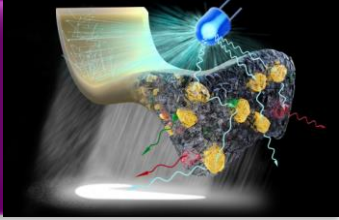
$$F(x, y) > 0, (x, y) \in X, \quad G(u_x, u_y) > 0, (u_x, u_y) \in Y$$

$$\mathbf{m} = \nabla u, \quad \mathbf{m}(\partial X) = \partial Y$$

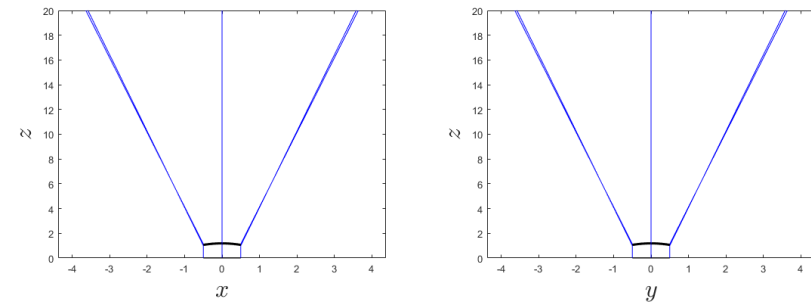
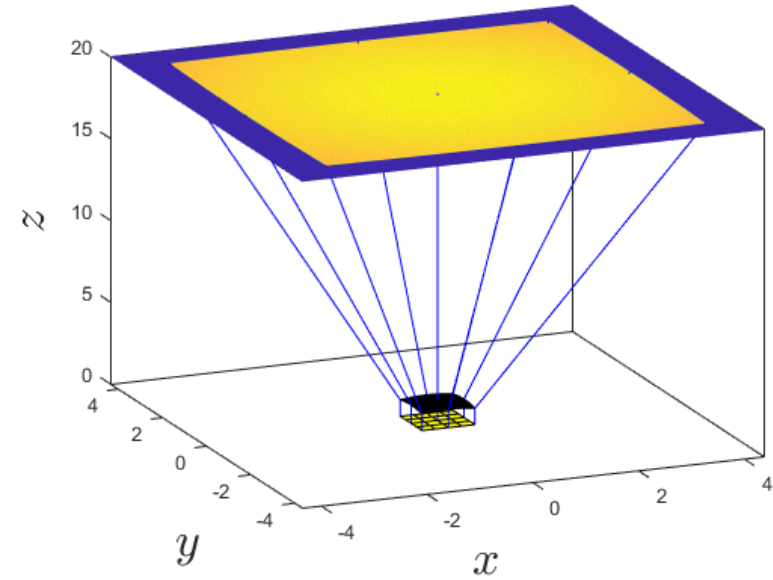
+ Elliptic

– Hyperbolic

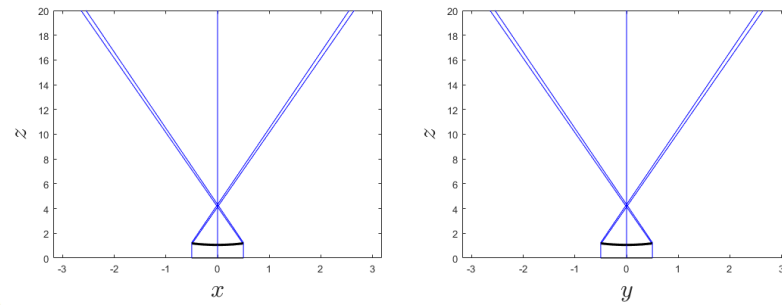
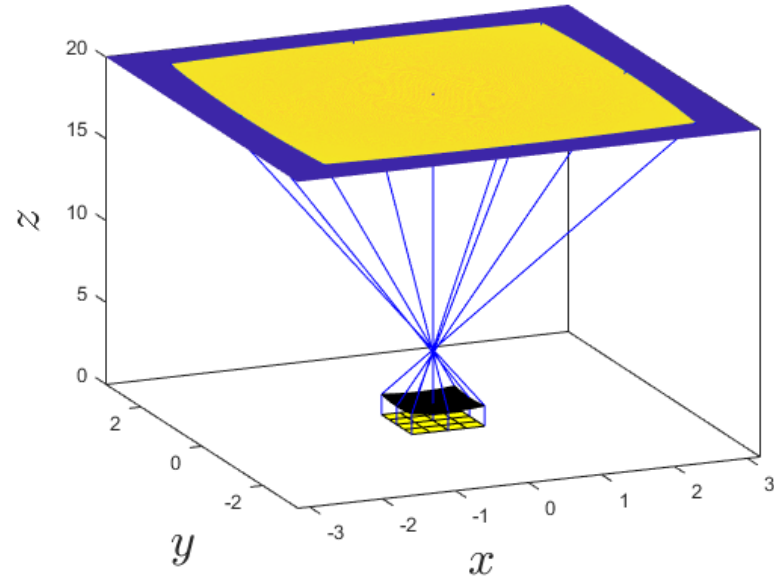
Raytrace Comparison



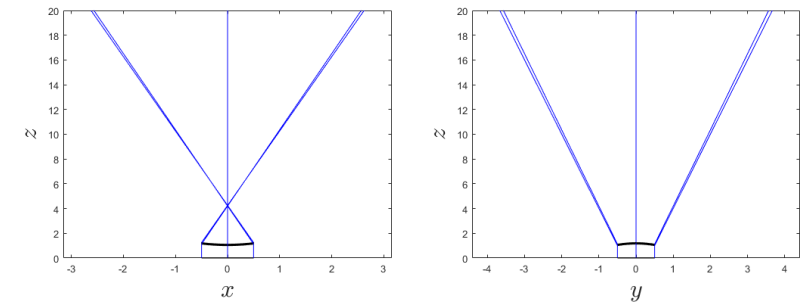
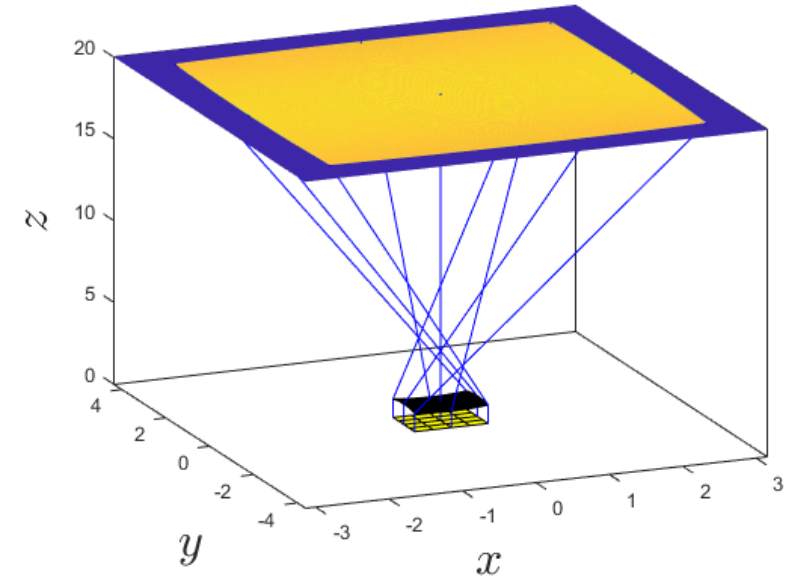
Elliptic (convex)



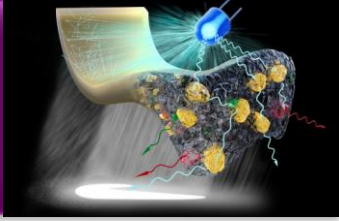
Elliptic (concave)



Hyperbolic



Least-Squares Solver

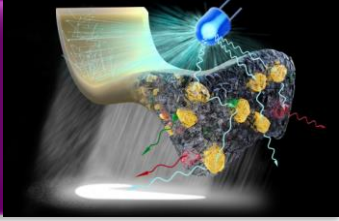


$$|D\mathbf{m}| = u_{xx}u_{yy} - u_{xy}^2 = \textcolor{blue}{+}\textcolor{red}{-}f^2, \quad \mathbf{m} = \nabla u, \quad \mathbf{m}(\partial X) = \partial Y$$

Iteratively minimize:

- Interior error: $J_I(\mathbf{m}, \mathbf{P}) = \frac{1}{2} \iint_X \|\nabla(\mathbf{m}^T) - \mathbf{P}\|^2 dx$
- Boundary error: $J_b(\mathbf{m}, \mathbf{b}) = \frac{1}{2} \oint_{\partial X} |\mathbf{m} - \mathbf{b}|^2 ds$
- Total weighted error: $J(\mathbf{m}, \mathbf{P}, \mathbf{b}) = \alpha J_I(\mathbf{m}, \mathbf{P}) + (1 - \alpha) J_b(\mathbf{m}, \mathbf{b})$

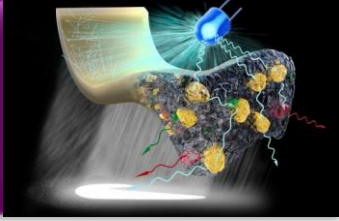
Least-Squares Solver



Minimization of:

- $J_I(\mathbf{m}, \mathbf{P})$: Solve a nonlinear system of equations in 4 variables
 - $\det \mathbf{P} > 0$, $\mathbf{P}$ positive/negative definite
 - $\det \mathbf{P} < 0$, $\mathbf{P}$ indefinite
- $J_b(\mathbf{m}, \mathbf{b})$: orthogonal projection of $\mathbf{m}$ onto ∂Y
- $J(\mathbf{m}, \mathbf{P}, \mathbf{b})$: solve two decoupled Poisson equations with Robin boundary conditions

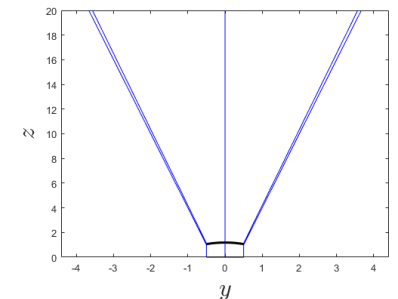
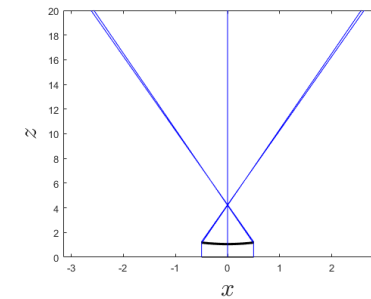
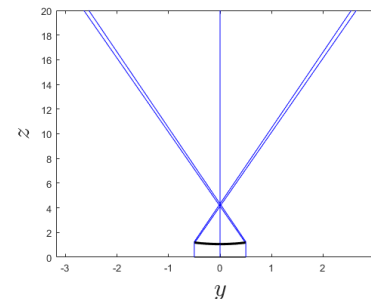
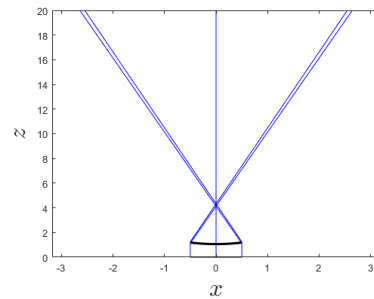
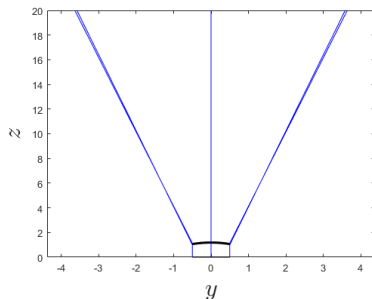
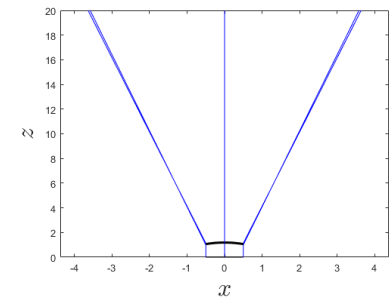
Numerical results



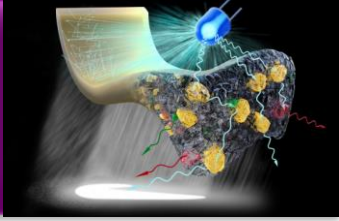
Elliptic (convex)
 $u(x, y) = x^2 + y^2$
 P positive definite
Eigenvalues 1, 1

Elliptic (concave)
 $u(x, y) = -x^2 - y^2$
 P negative definite
Eigenvalues $-1, -1$

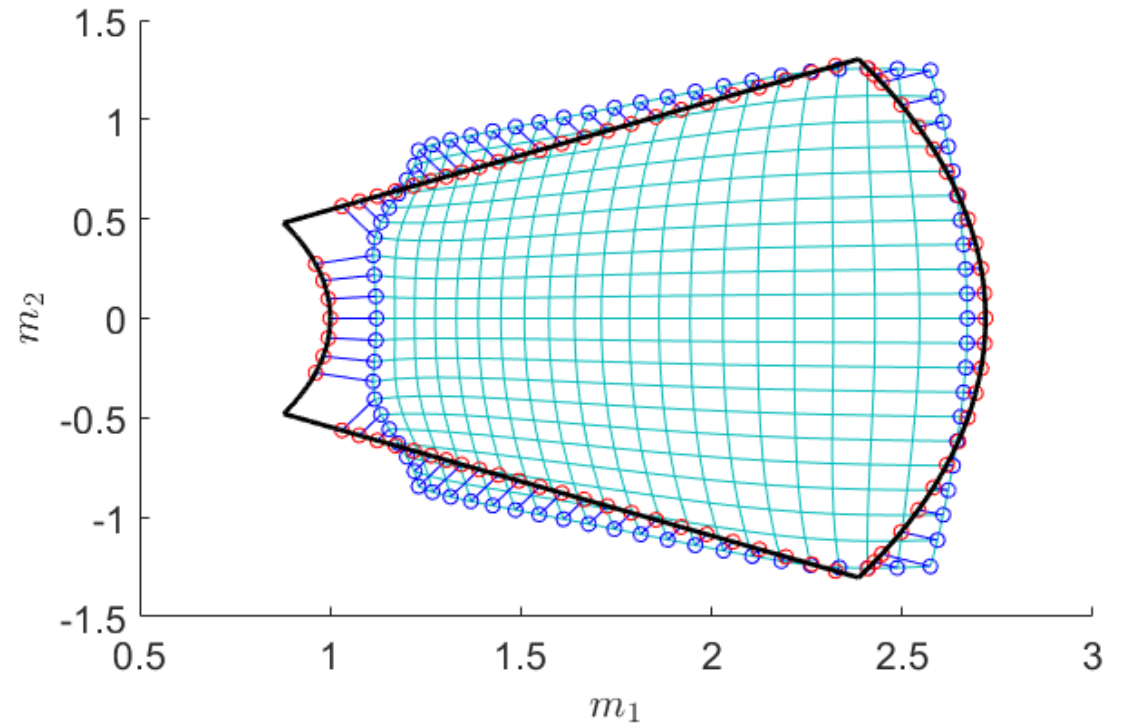
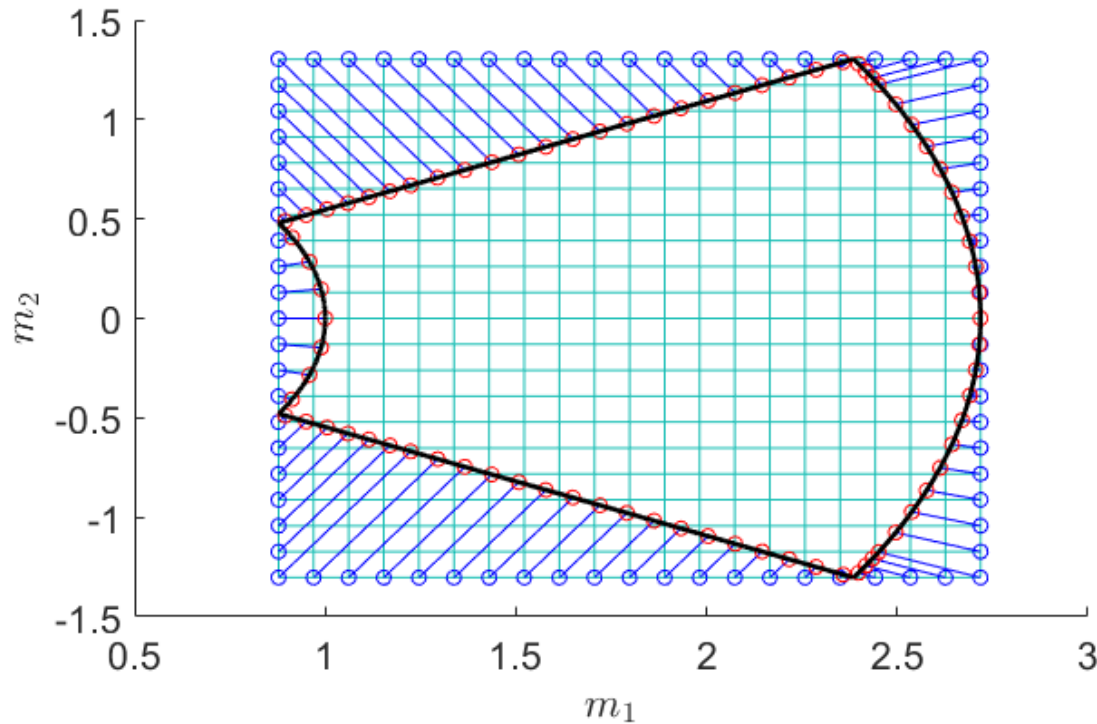
Hyperbolic
 $u(x, y) = x^2 - y^2$
 P indefinite
Eigenvalues $-1, 1$



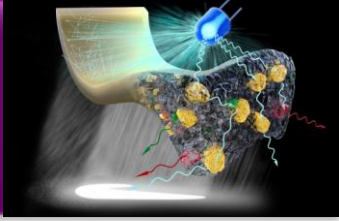
Numerical results



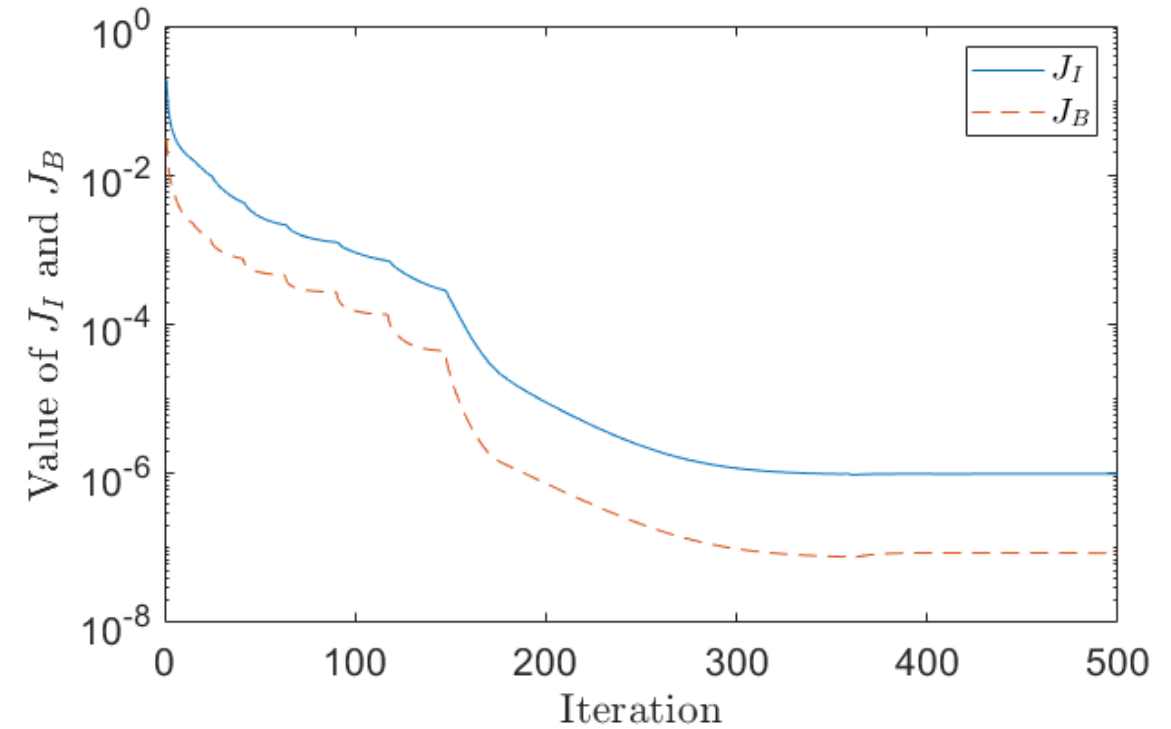
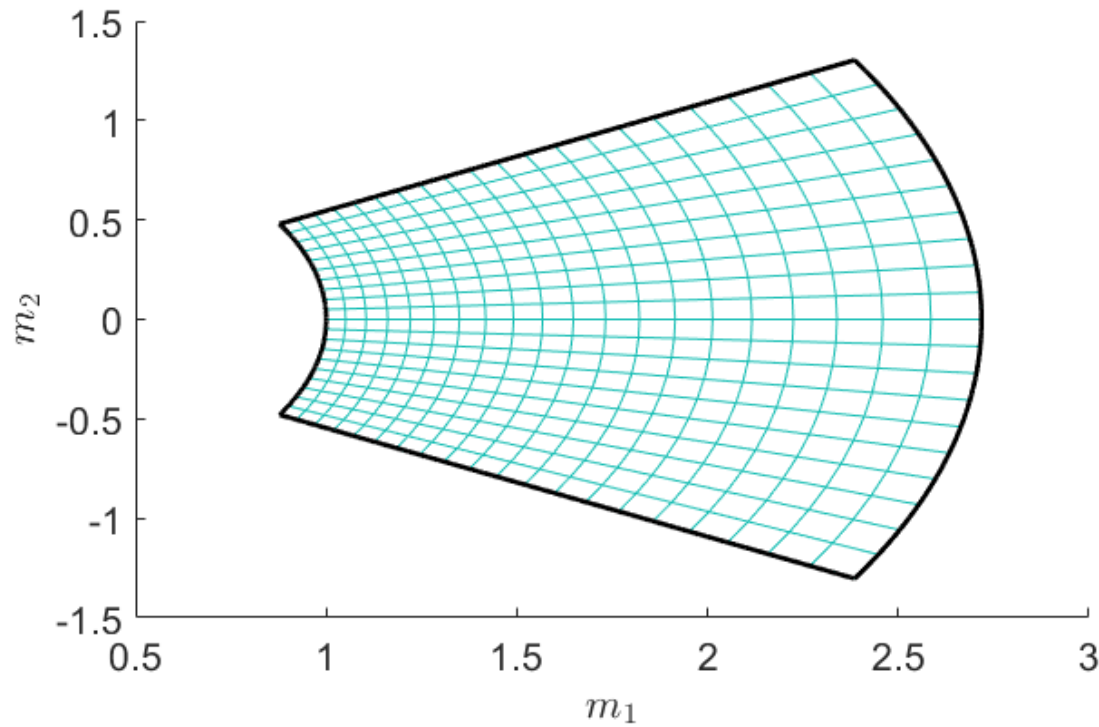
$X = [0,1] \times \left[-\frac{1}{2}, \frac{1}{2}\right]$, source intensity $F(x, y) = e^x$, uniform target intensity $G(x, y) = 1$



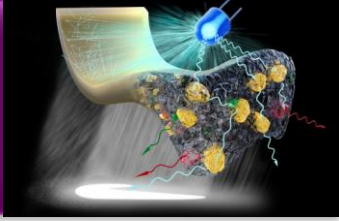
Numerical results



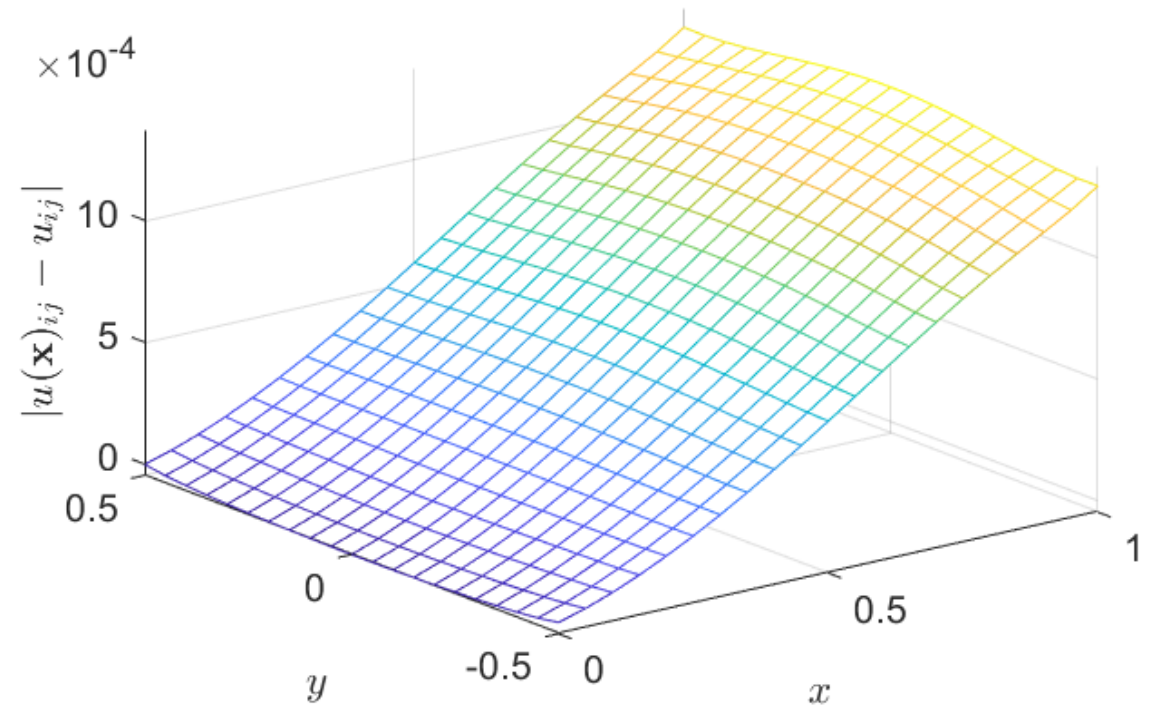
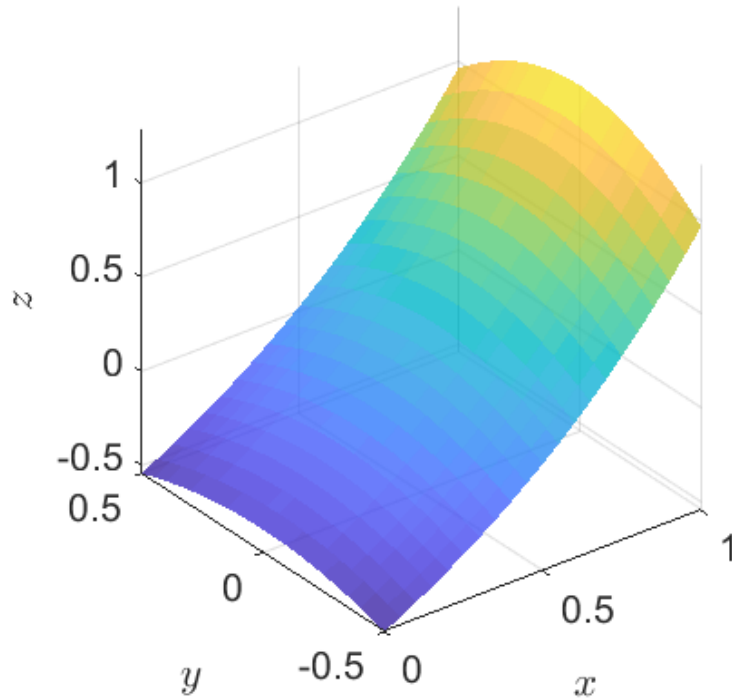
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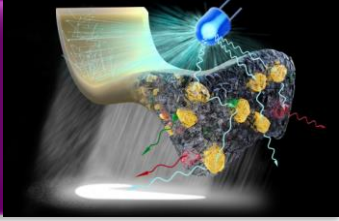
Numerical results



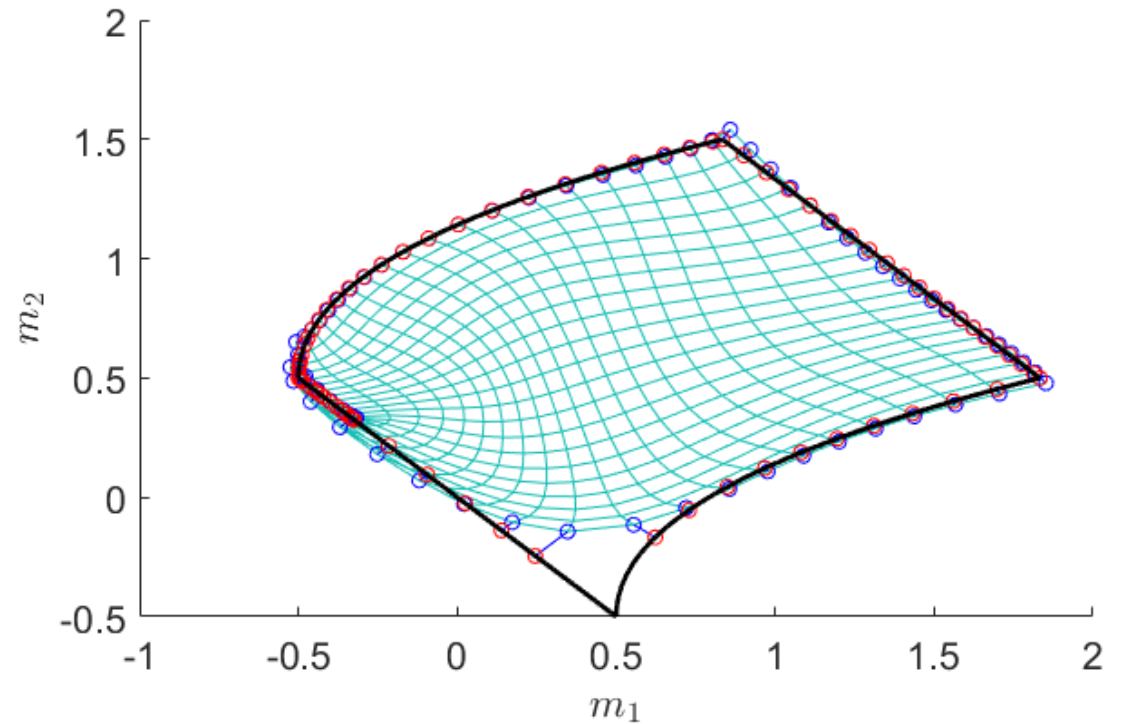
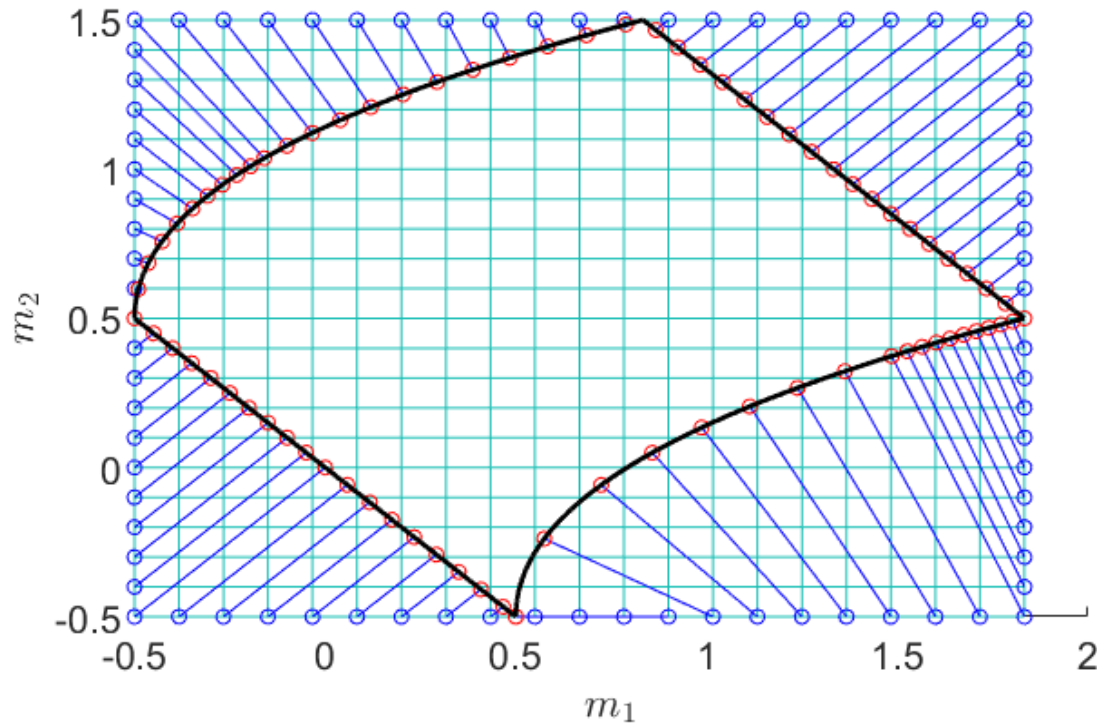
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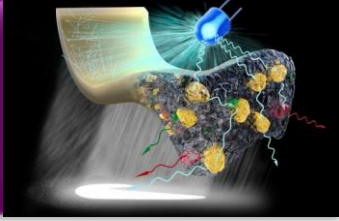
Numerical results



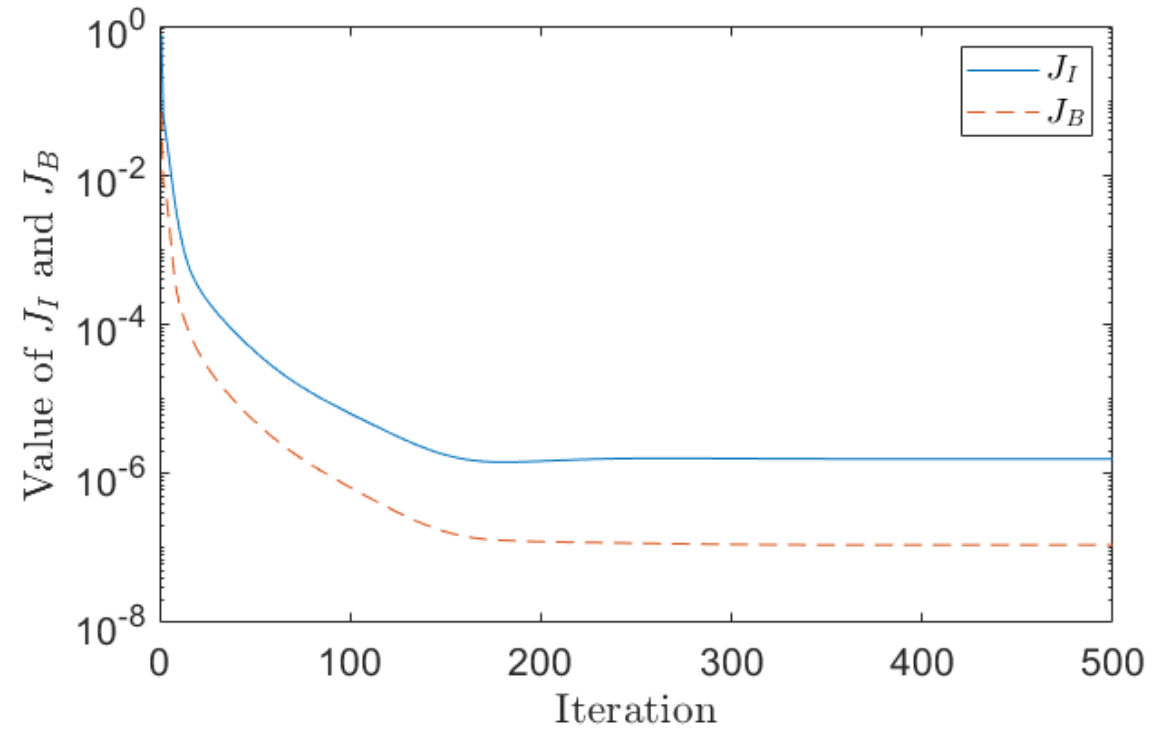
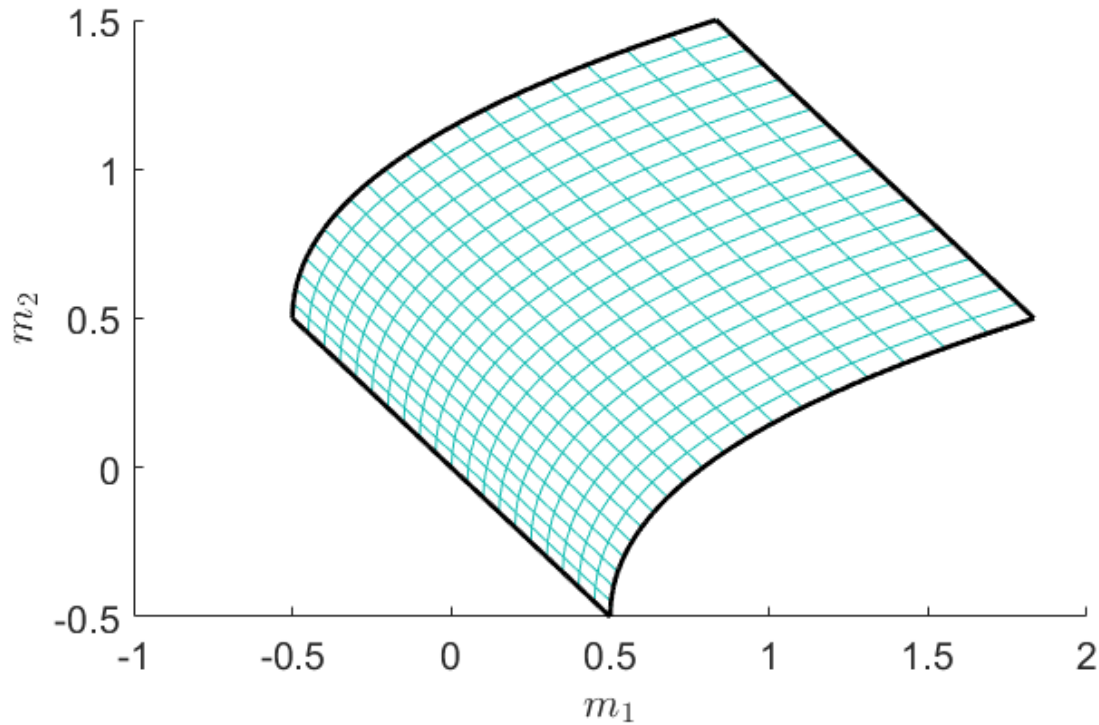
$X = [0,1] \times \left[-\frac{1}{2}, \frac{1}{2}\right]$, source intensity $F(x, y) = x + 1$, uniform target intensity $G(x, y) = 1$



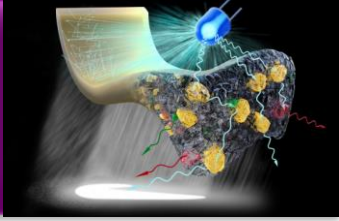
Numerical results



$X = [0,1] \times \left[-\frac{1}{2}, \frac{1}{2}\right]$, source intensity $F(x, y) = x + 1$, uniform target intensity $G(x, y) = 1$



Conclusion



- A true difference between elliptical and hyperbolic surfaces
- Least-square solver works for some hyperbolic examples
- Need for a better boundary optimization method

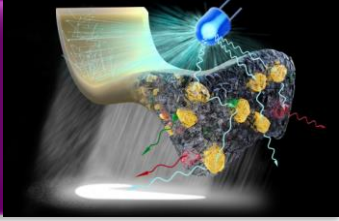
Alex Heemels – Workpackage B3

Multi-source Light Shaping

Alexander Heemels

TU Delft

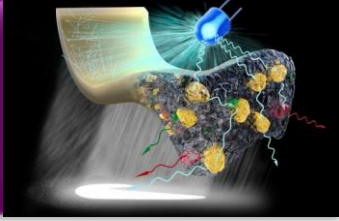
Why Multi-Source Systems?



- Higher light throughput



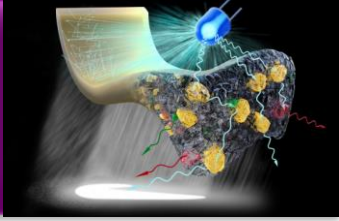
Why Multi-Source Systems?



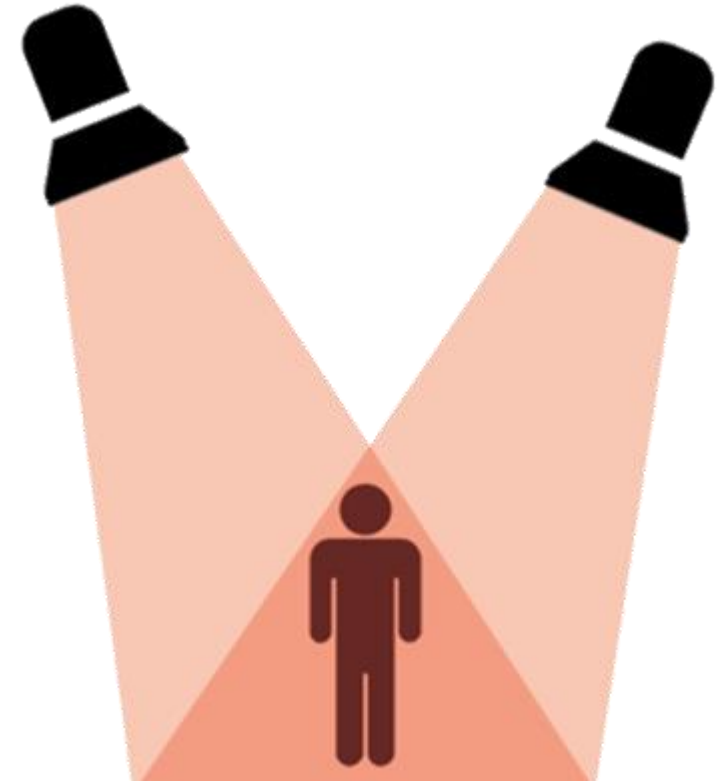
- Higher light throughput



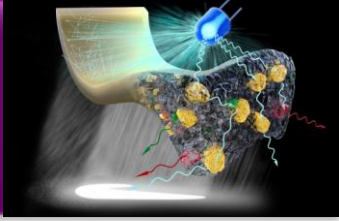
Why Multi-Source Systems?



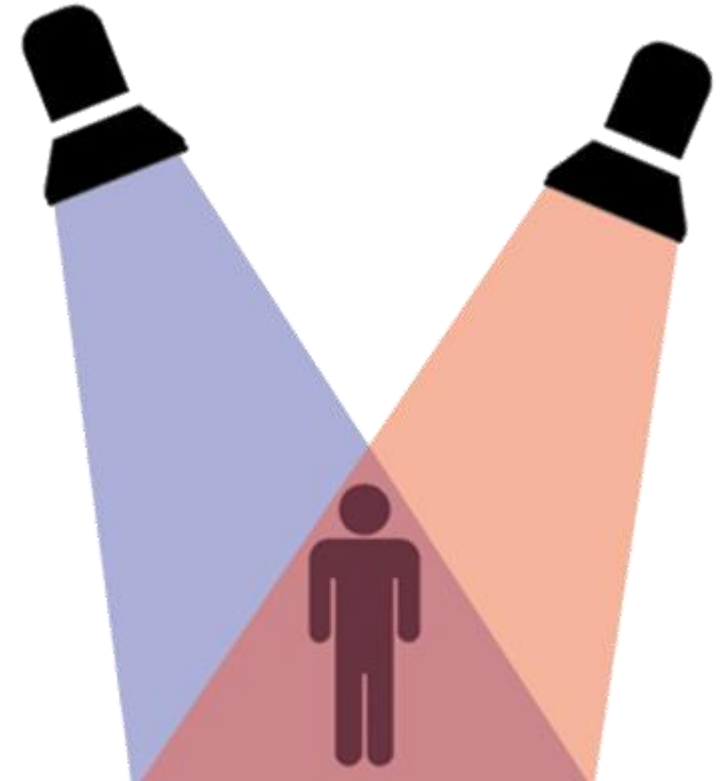
- Higher light throughput
- Increase system lifetime



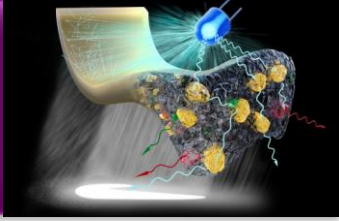
Why Multi-Source Systems?



- Higher light throughput
- Increase system lifetime
- Colour mixing

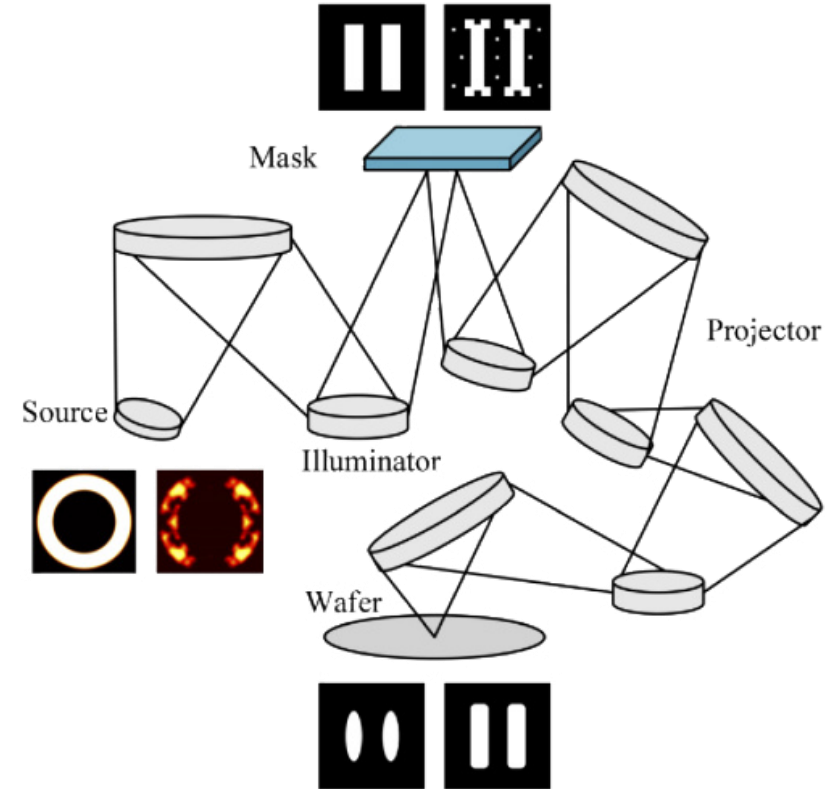
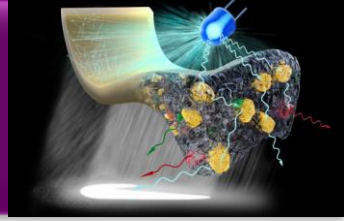


Why Multi-Source Systems?



<https://www.signify.com/en-gb/our-company/news/press-release-archive/2016/20160310-philips-lighting-launches-new-led-family-of-street-lights-futureproofed-by-design-for-Internet-of-things-age>

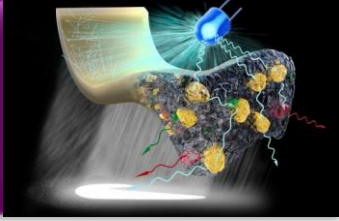
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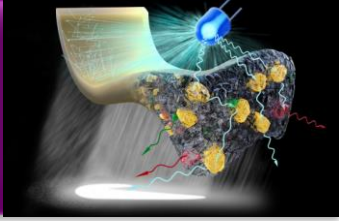
Zinan Zhang, Sikun Li, Xiangzhao Wang, Wei Cheng, and Yuejing Qi, "Source mask optimization for extreme-ultraviolet lithography based on thick mask model and social learning particle swarm optimization algorithm," *Opt. Express* **29**, 5448-5465 (2021)

Why Multi-Source Systems?



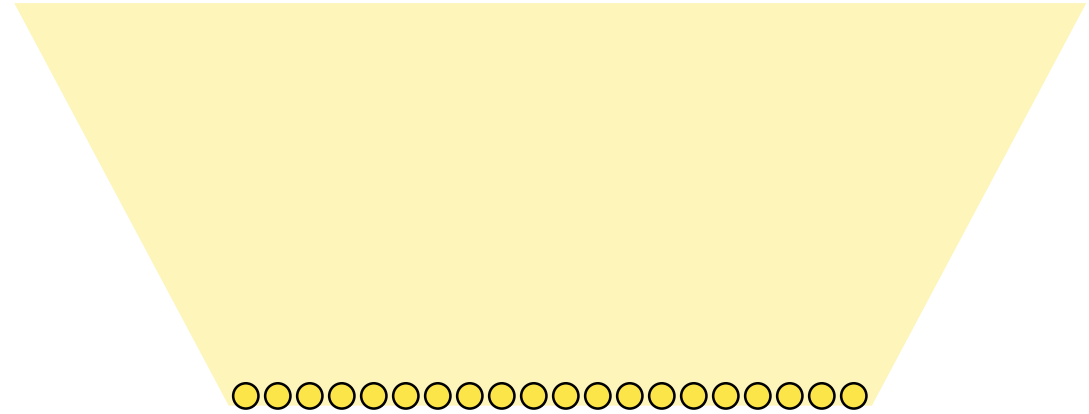
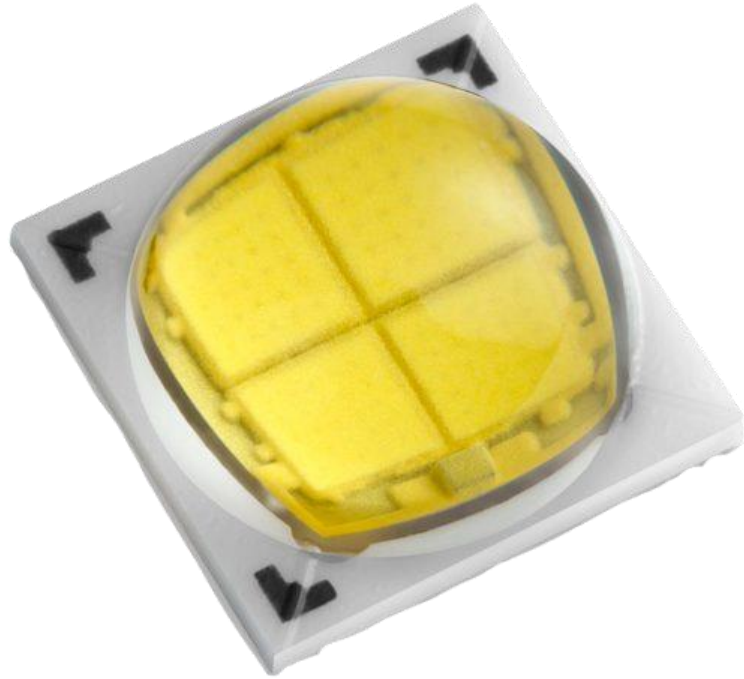
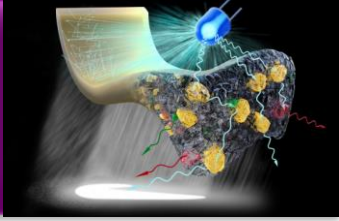
<https://lumileds.com/products/high-power-leds/luxeon-m/>

Why Multi-Source Systems?



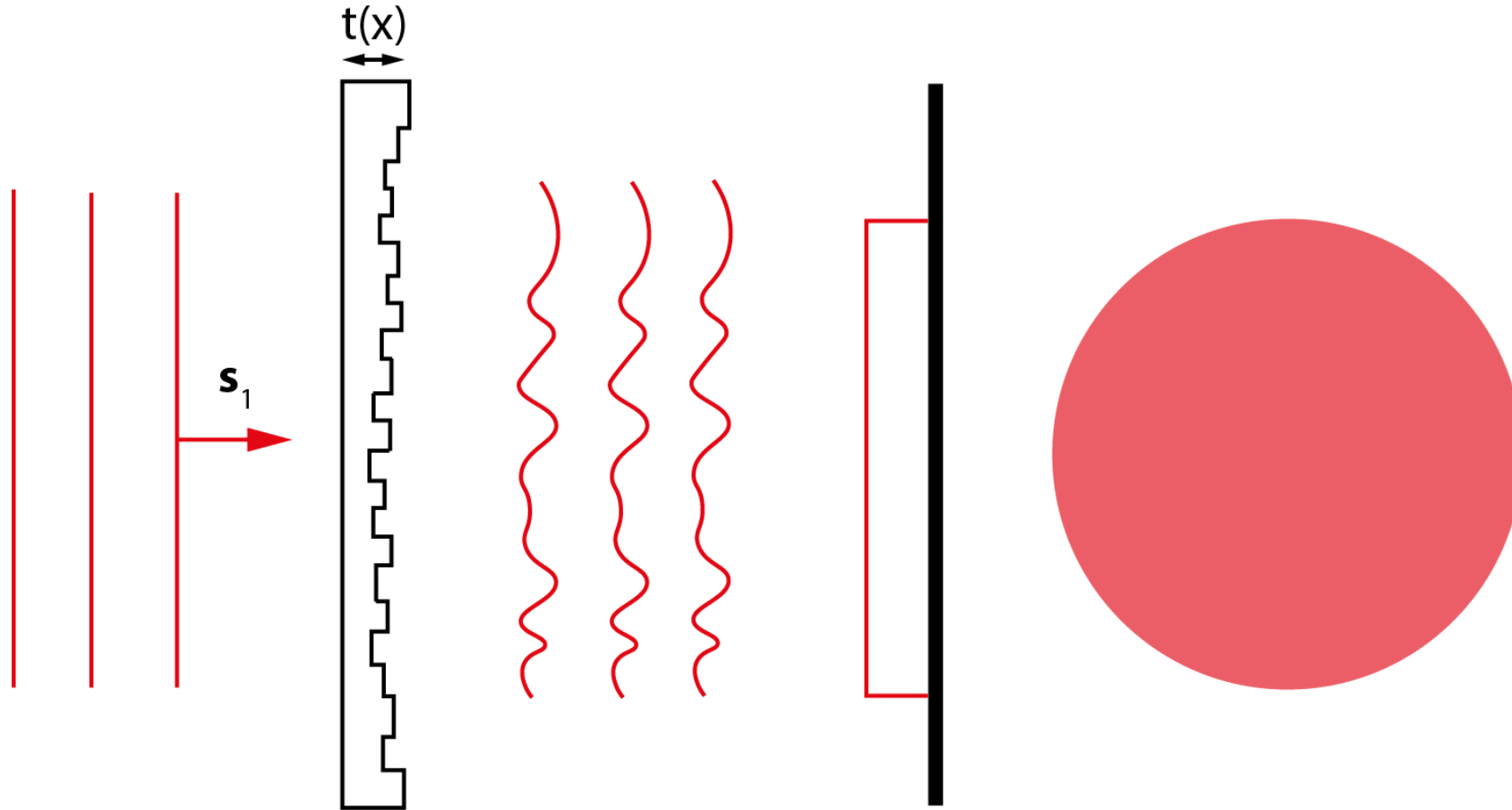
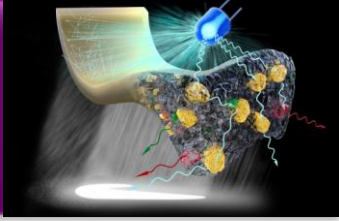
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Why Multi-Source Systems?

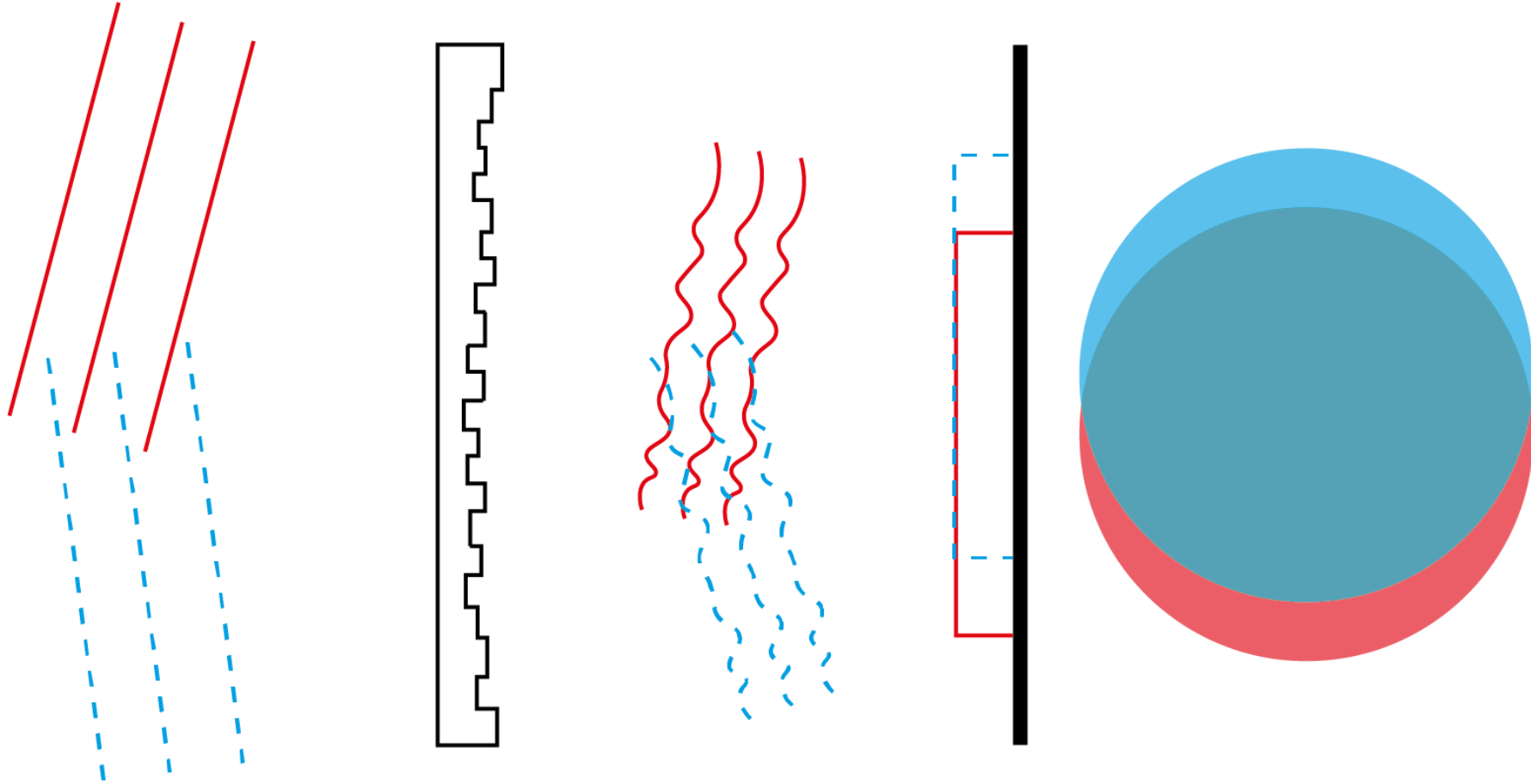
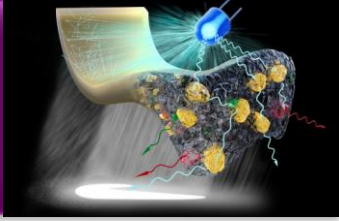


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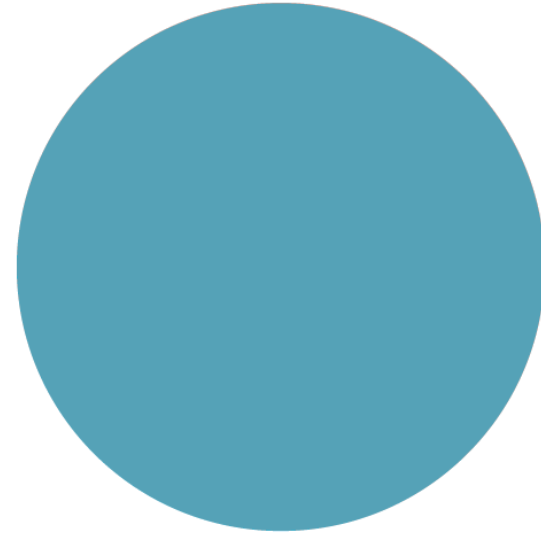
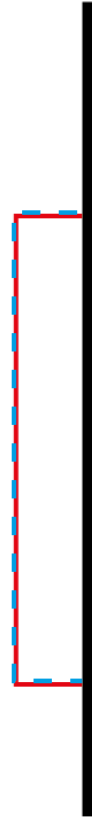
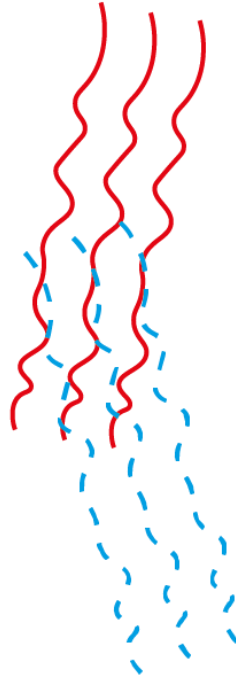
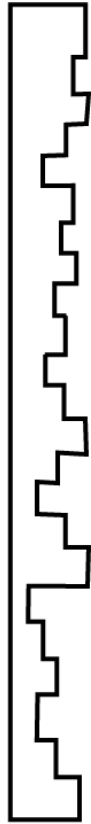
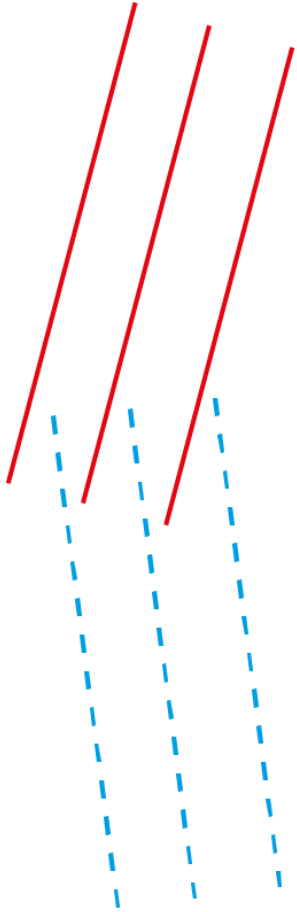
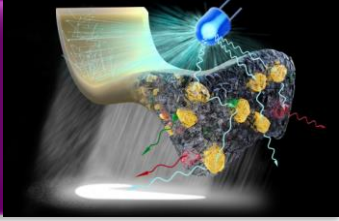
Physical Background: Diffractive Optics



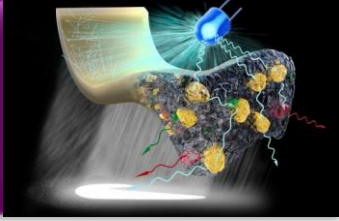
Physical Background: Diffractive Optics



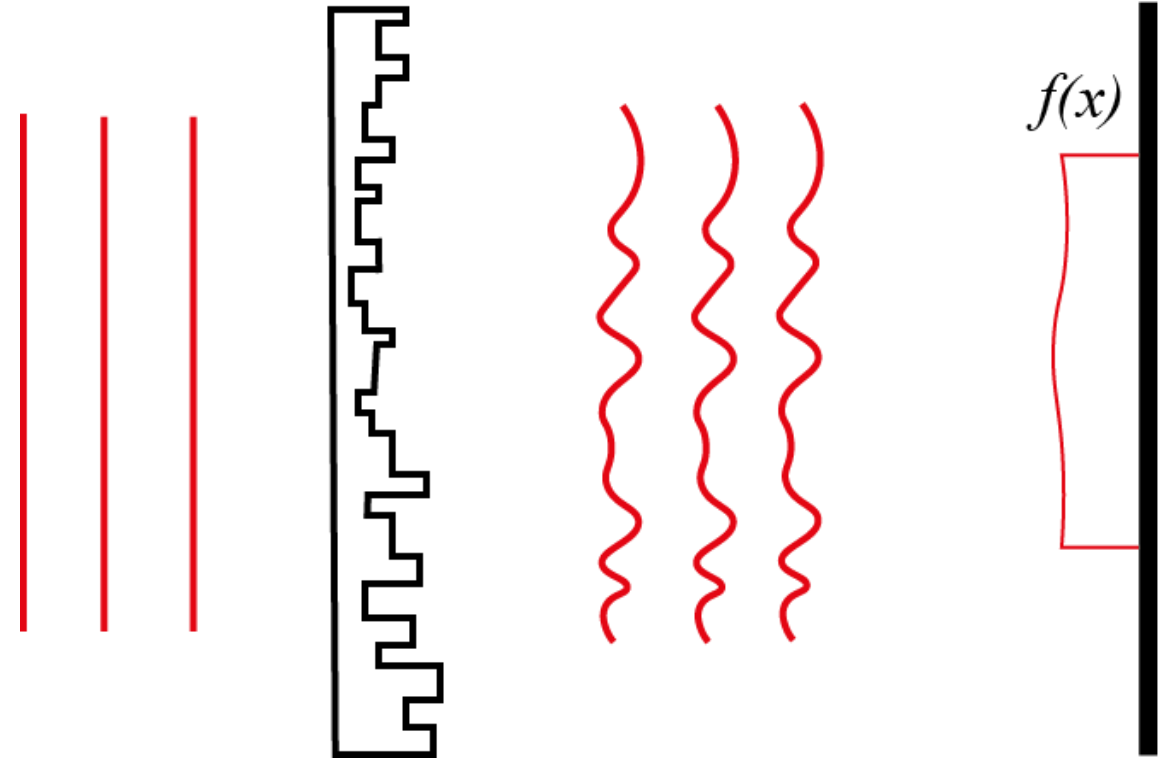
Physical Background: Diffractive Optics



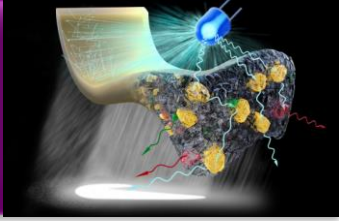
Problem Definition



Usually DoE is designed using a source on the optical axis for a desired distribution $f(\mathbf{x})$

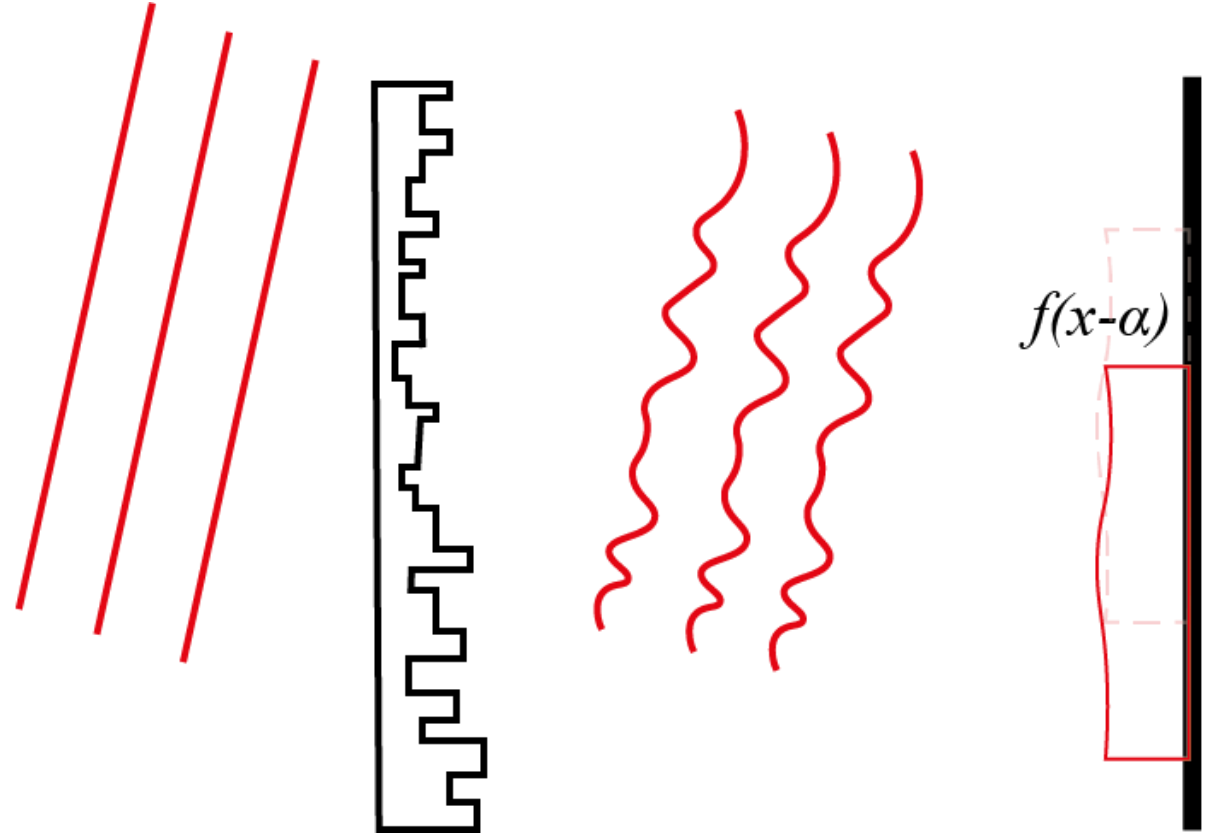


Problem Definition

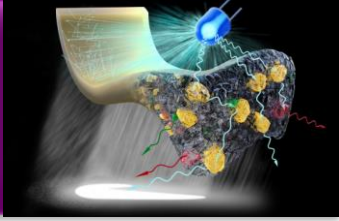


Usually DoE is designed using a source on the optical axis for a desired distribution $f(\mathbf{x})$

Changing incidence angle of plane wave spatially shift the illumination distribution.

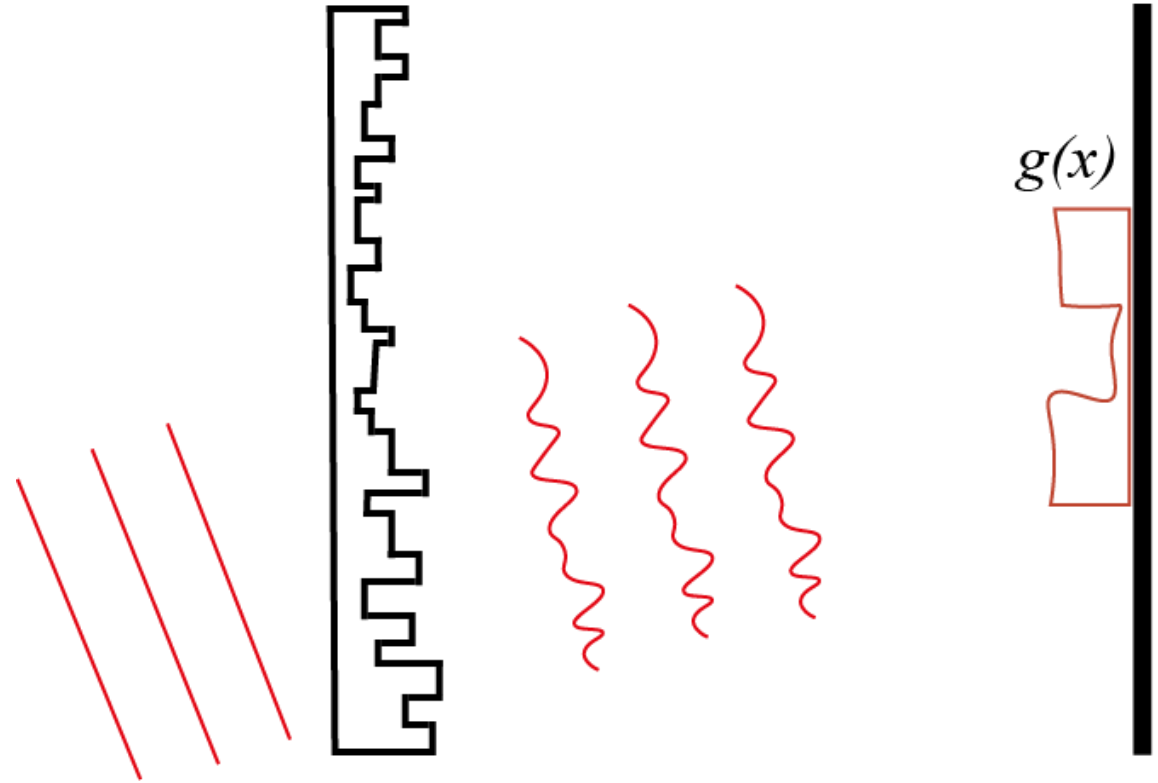


Problem Definition

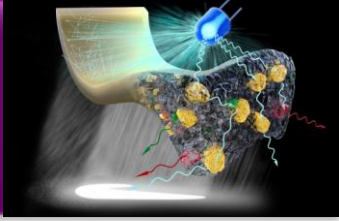


Changing incidence angle of plane wave spatially shift the illumination distribution.

Can we find a distribution $g(\mathbf{x})$?

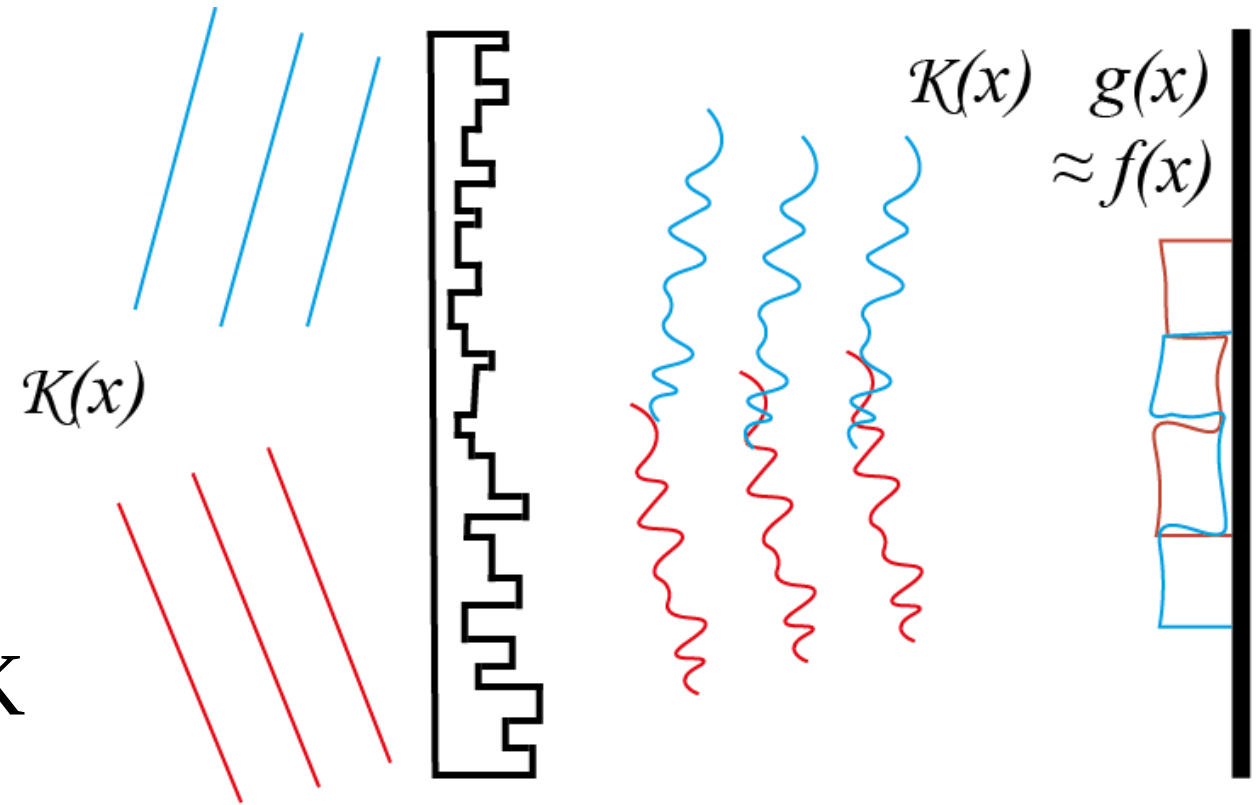


Problem Definition

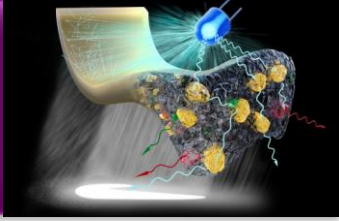


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Which for given incidence angles K approximates $f(\mathbf{x})$



Problem Definition



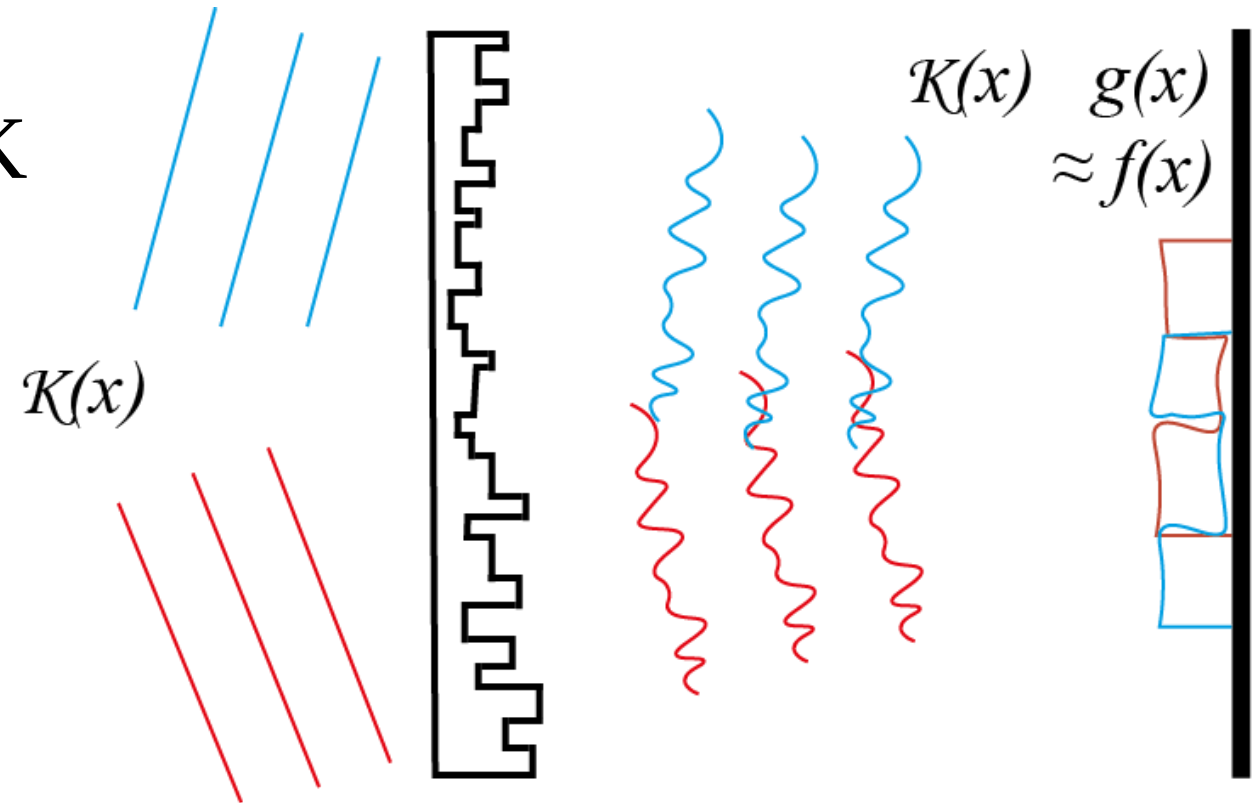
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Which for given incidence angles K
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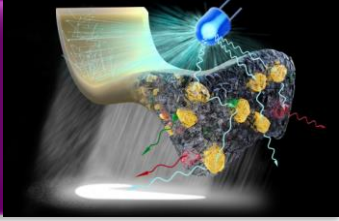
$$f(\mathbf{x}) = \int_{-\infty}^{+\infty} g(\xi) \mathcal{K}(\mathbf{x} - \xi) d\xi$$

Diagram illustrating the integral equation components:

- $f(\mathbf{x})$ is labeled as **DESIRED ILLUMINATION** (indicated by a blue arrow).
- $g(\xi)$ is labeled as **INTERMEDIATE ILLUMINATION** (indicated by an orange arrow).
- $\mathcal{K}(\mathbf{x} - \xi)$ is labeled as **ILLUMINATION KERNEL** (indicated by a red arrow).



Solving the Deconvolution

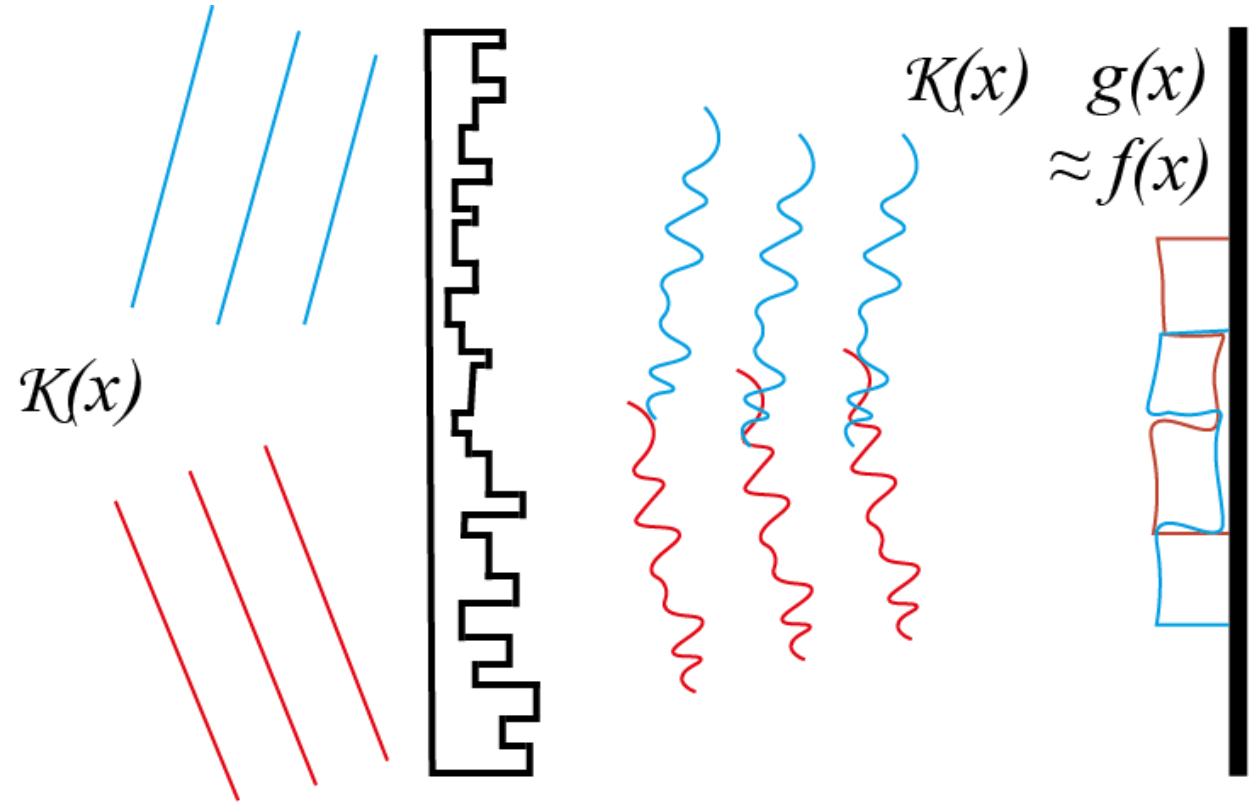


Start with original convolution
which approximates $f(x)$

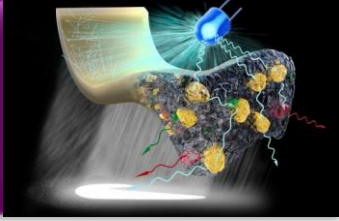
$$\tilde{f}(\mathbf{x}) = \mathbf{K}(\mathbf{x}) \circledast g(\mathbf{x})$$

Discretize into vector convolution

$$\tilde{\mathbf{f}} = \mathbf{k} \circledast \mathbf{g}$$



Solving the Deconvolution

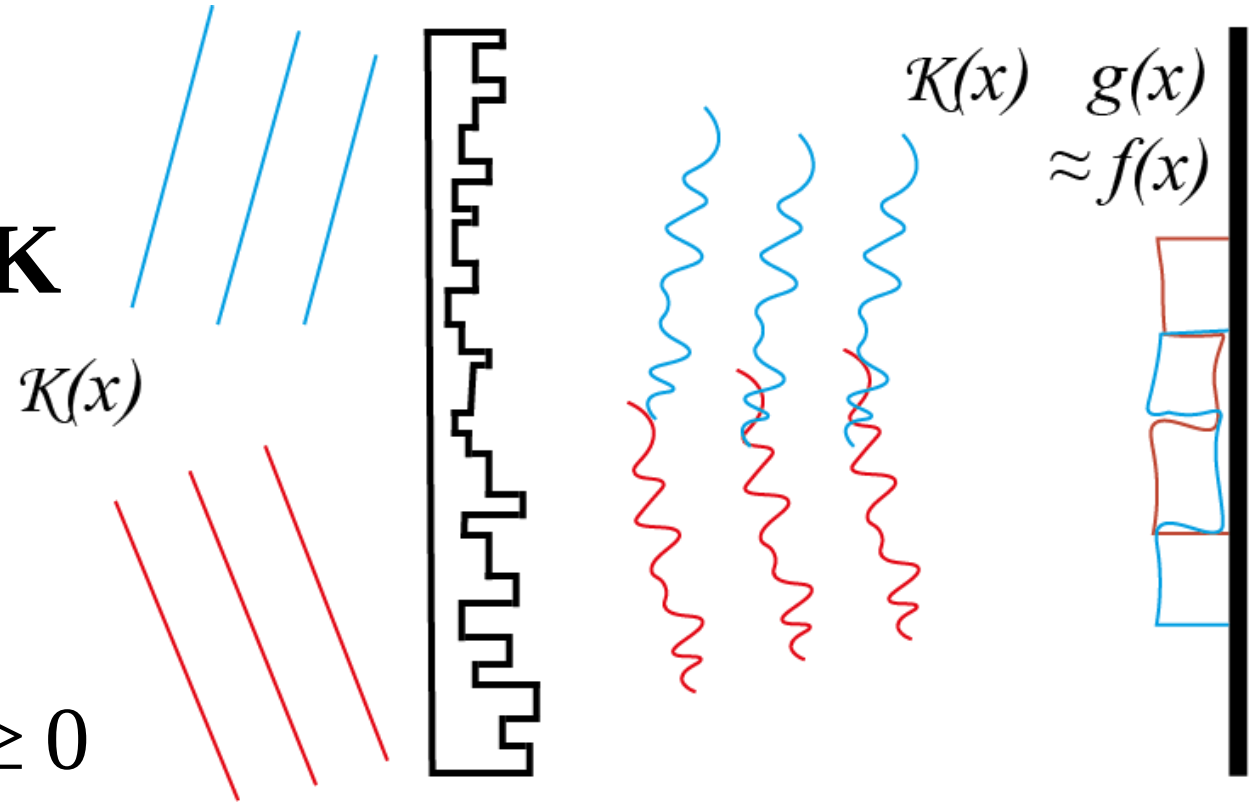


Convert vector convolution into
vector matrix multiplication by
converting $\mathbf{k}$ into a Toeplitz matrix $\mathbf{K}$

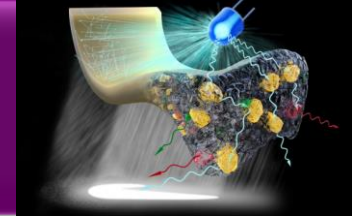
$$\tilde{\mathbf{f}} = \mathbf{K}\mathbf{g}$$

Solve the linear problem:

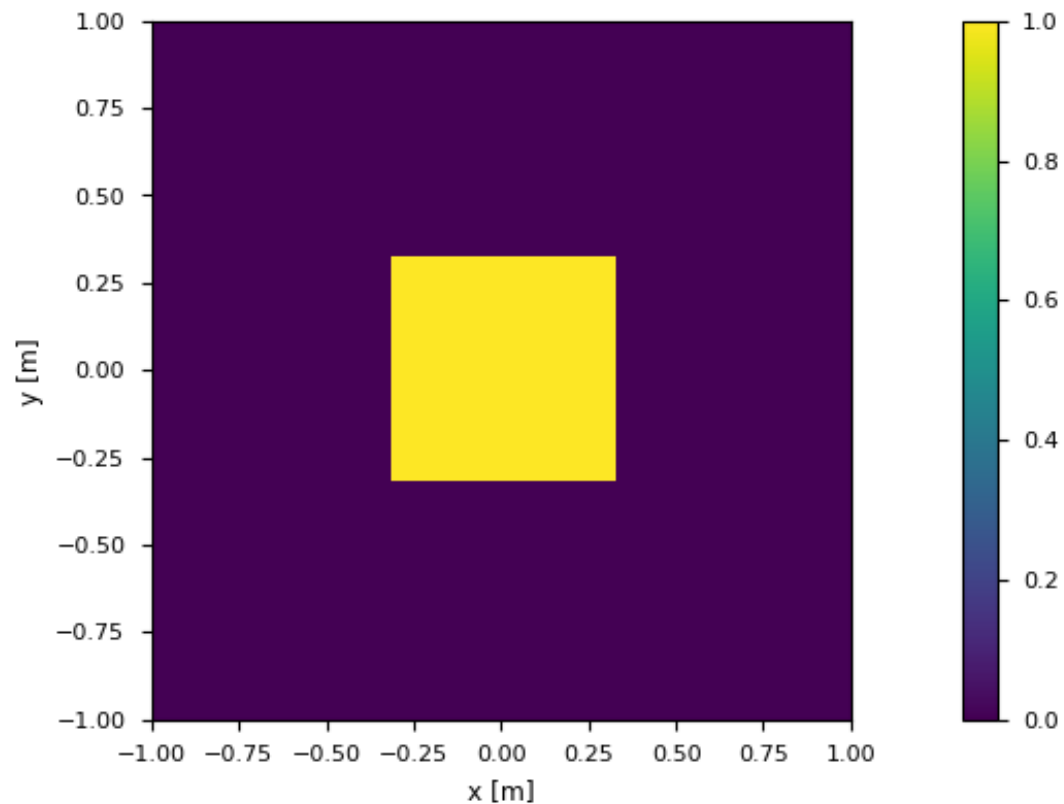
$$\min_{\mathbf{g}} \|\mathbf{f} - \mathbf{K}\mathbf{g}\|_2 \quad \text{subjected to} \quad \mathbf{g} \geq 0$$



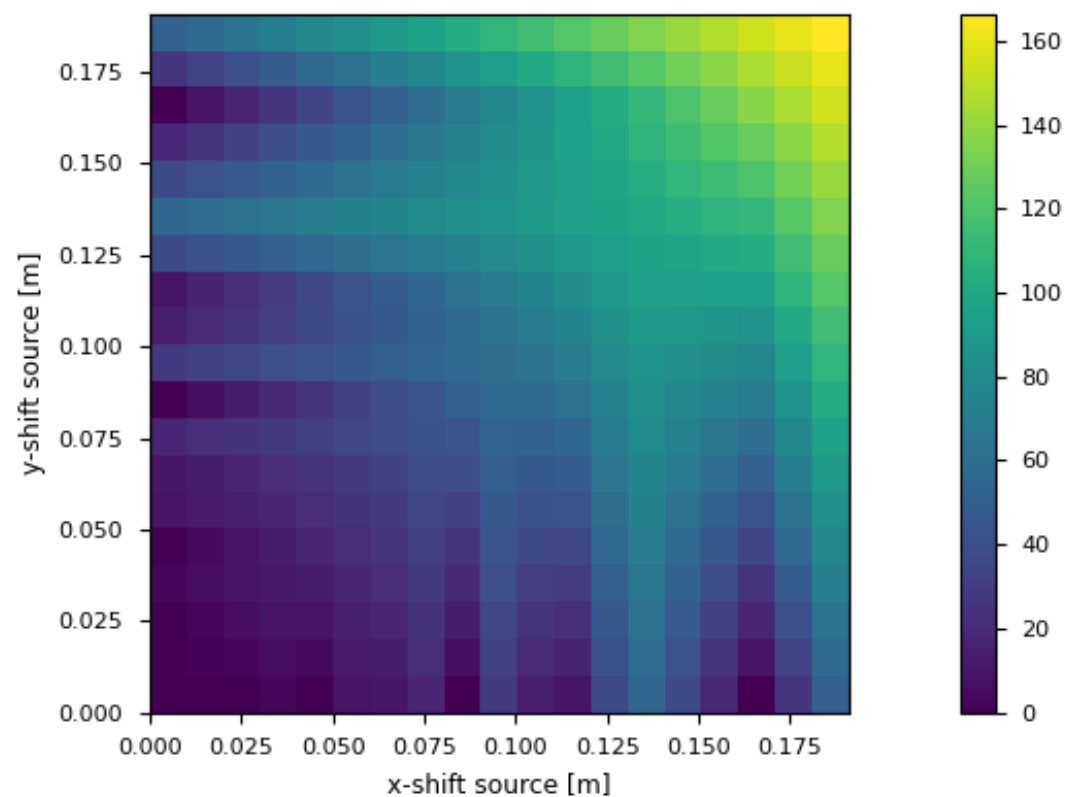
Results 2 Sources



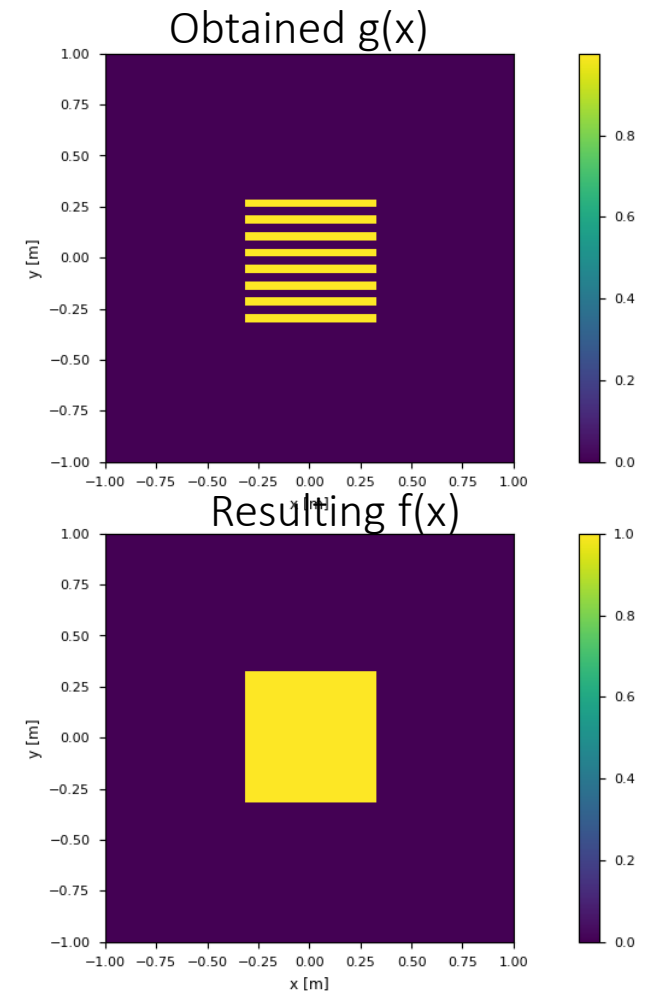
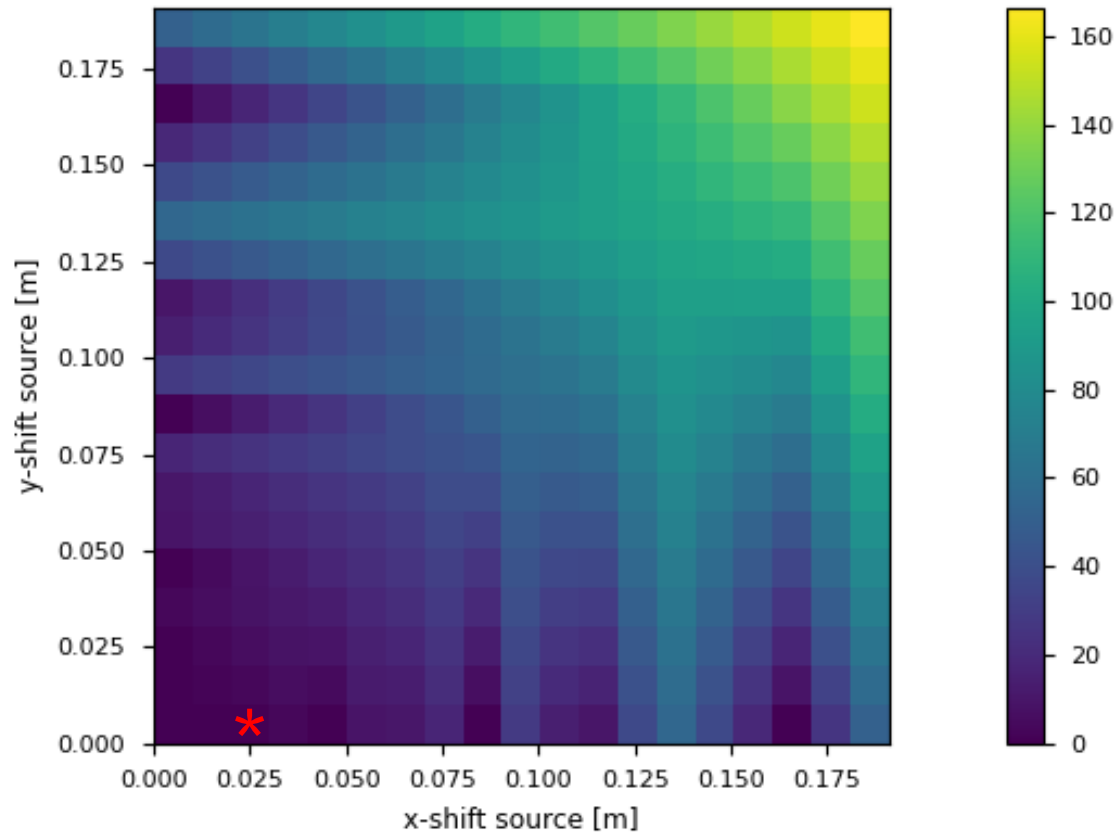
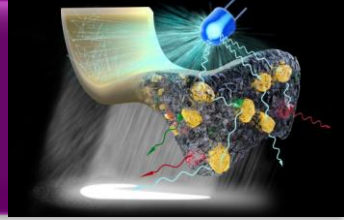
Desired illumination pattern $f(x)$



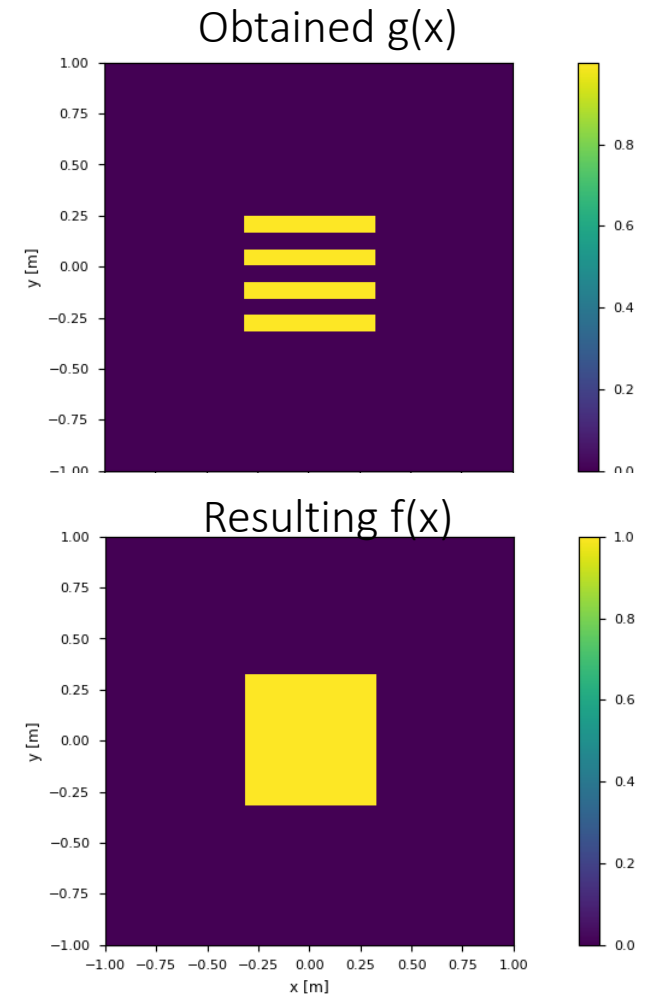
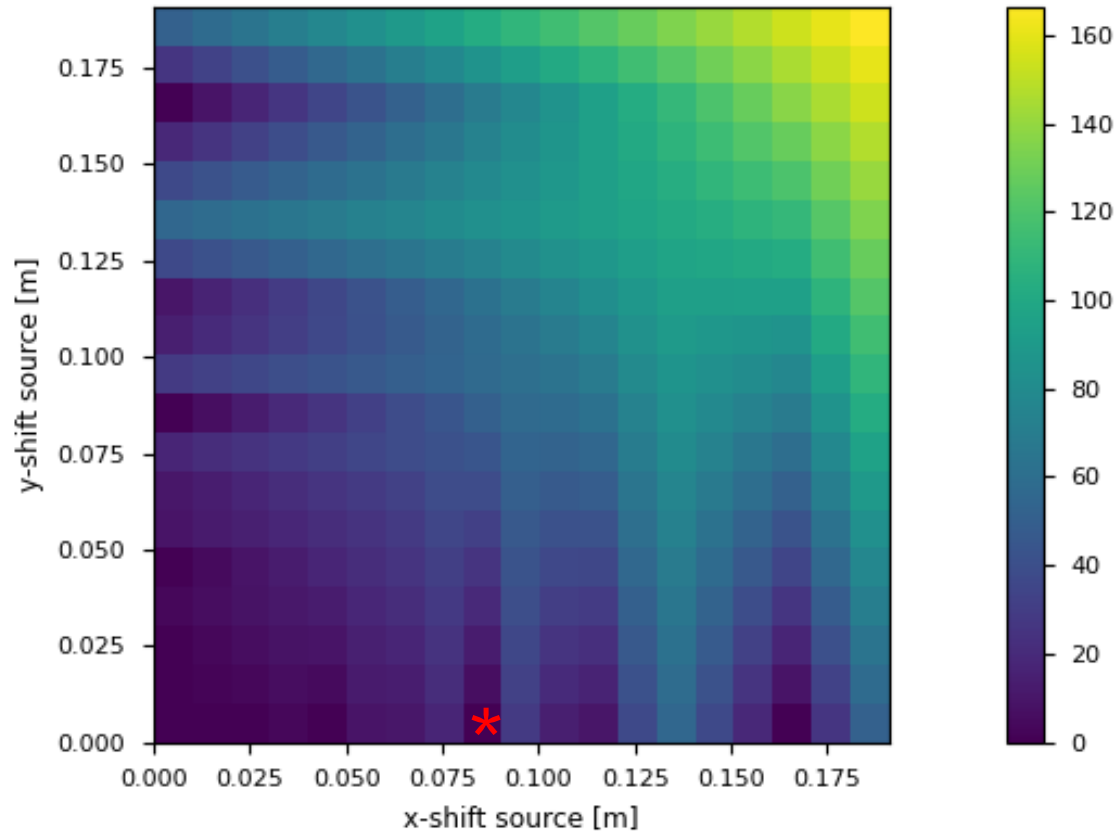
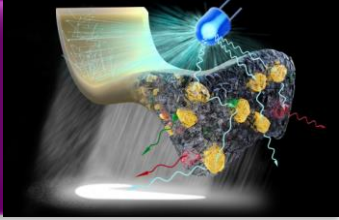
Loss landscape



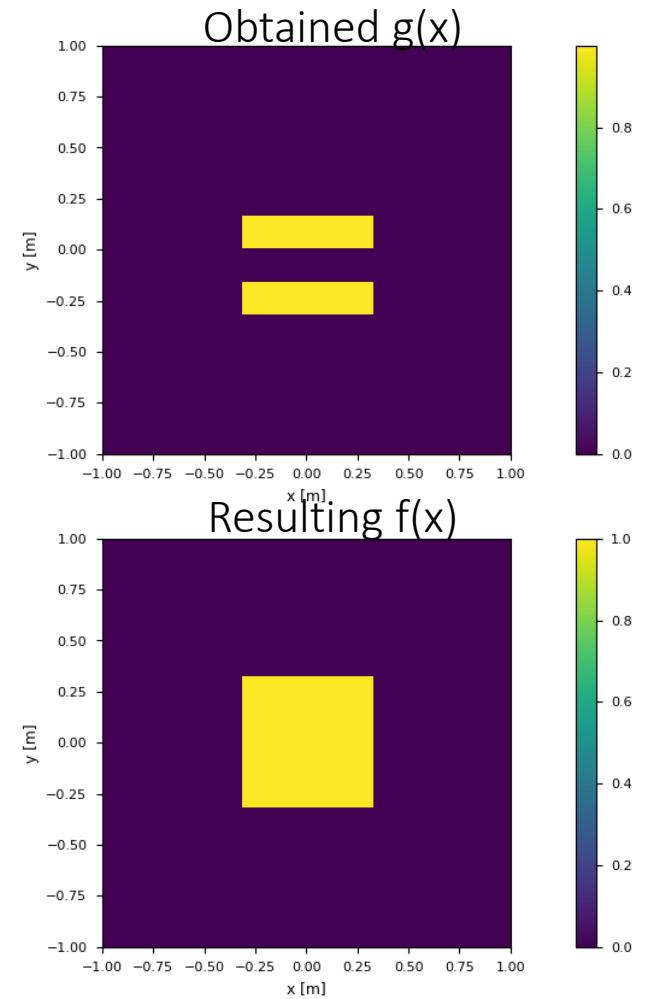
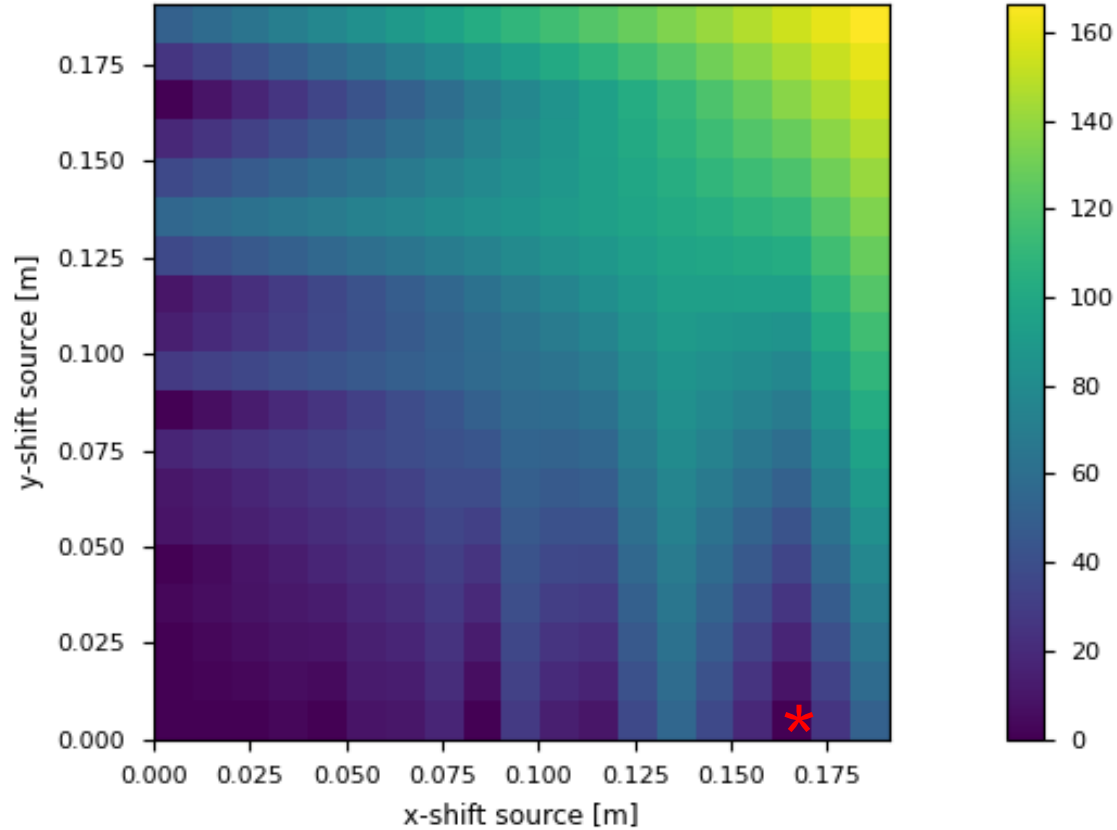
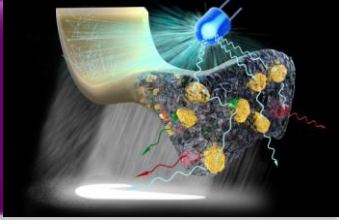
Results 2 Sources



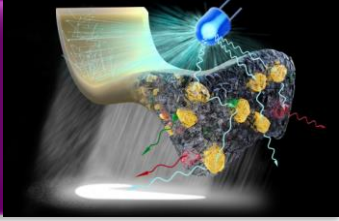
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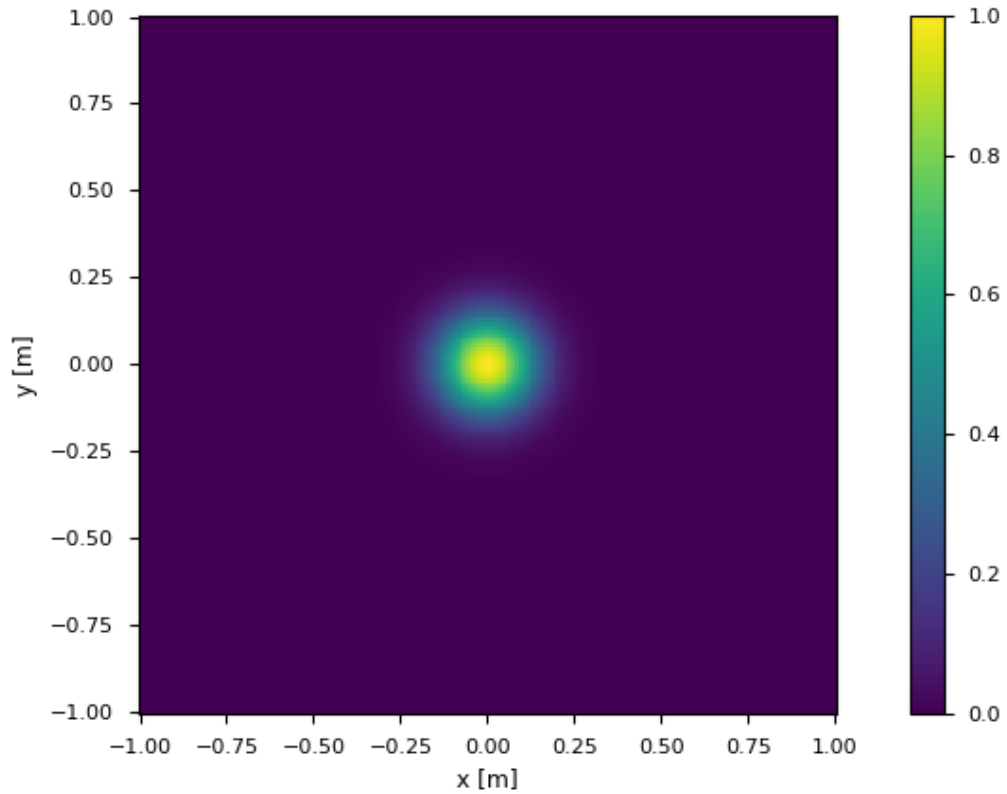
Results 2 Sources



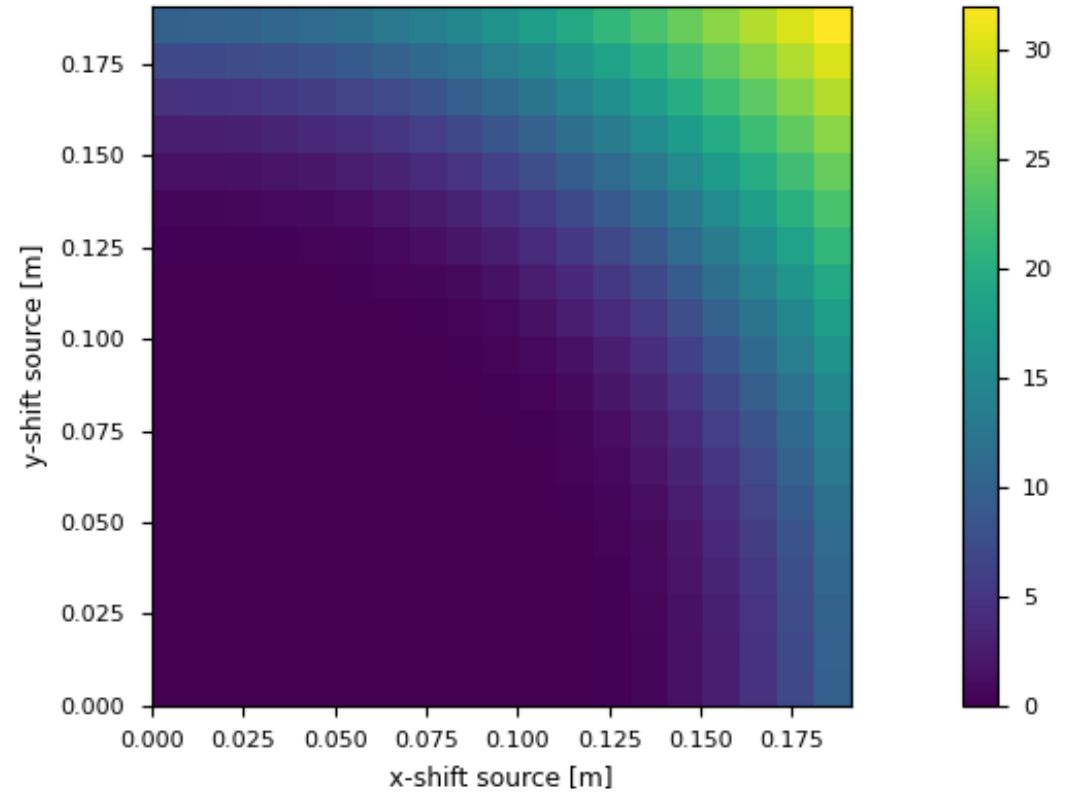
Results 2 Sources



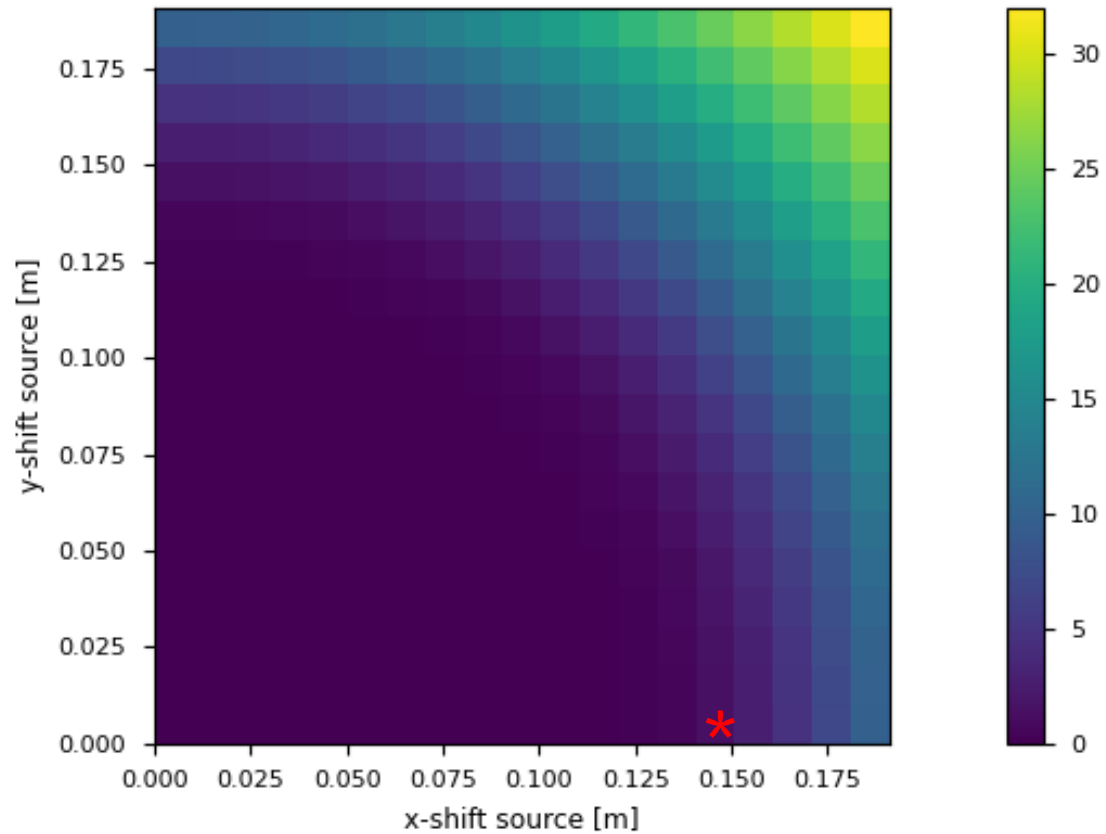
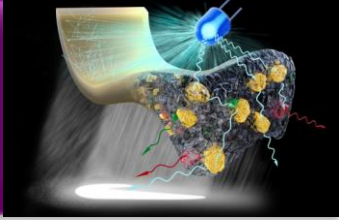
Desired illumination pattern $f(x)$



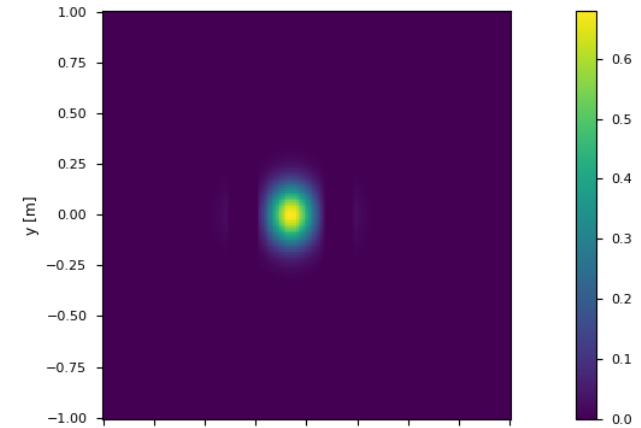
Loss landscape



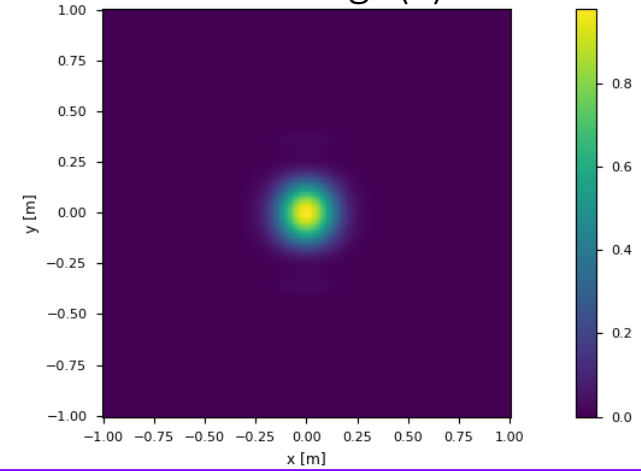
Results 2 Sources



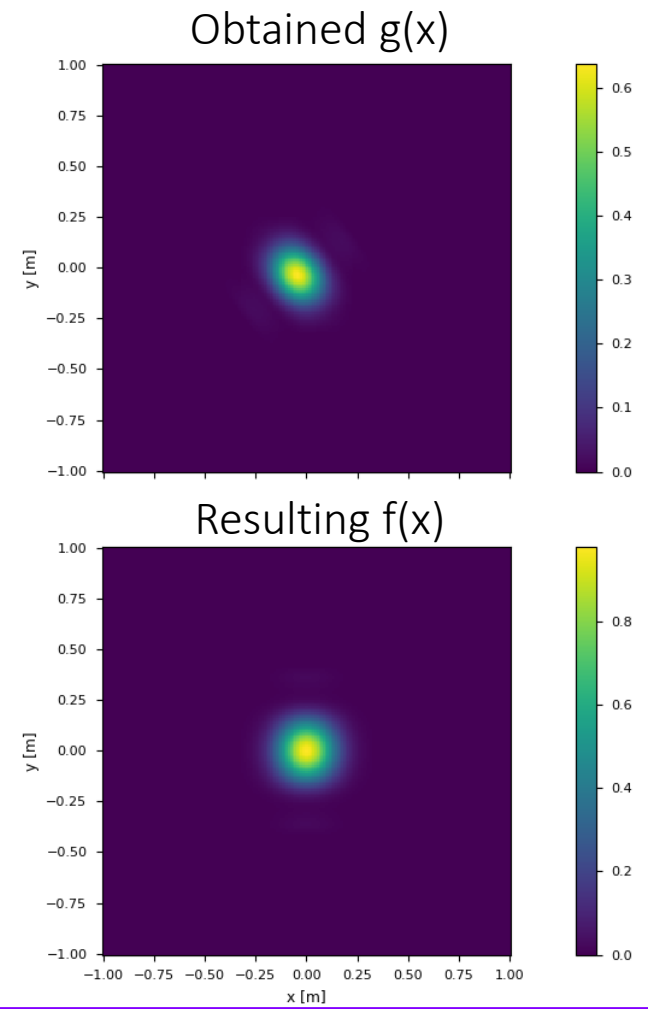
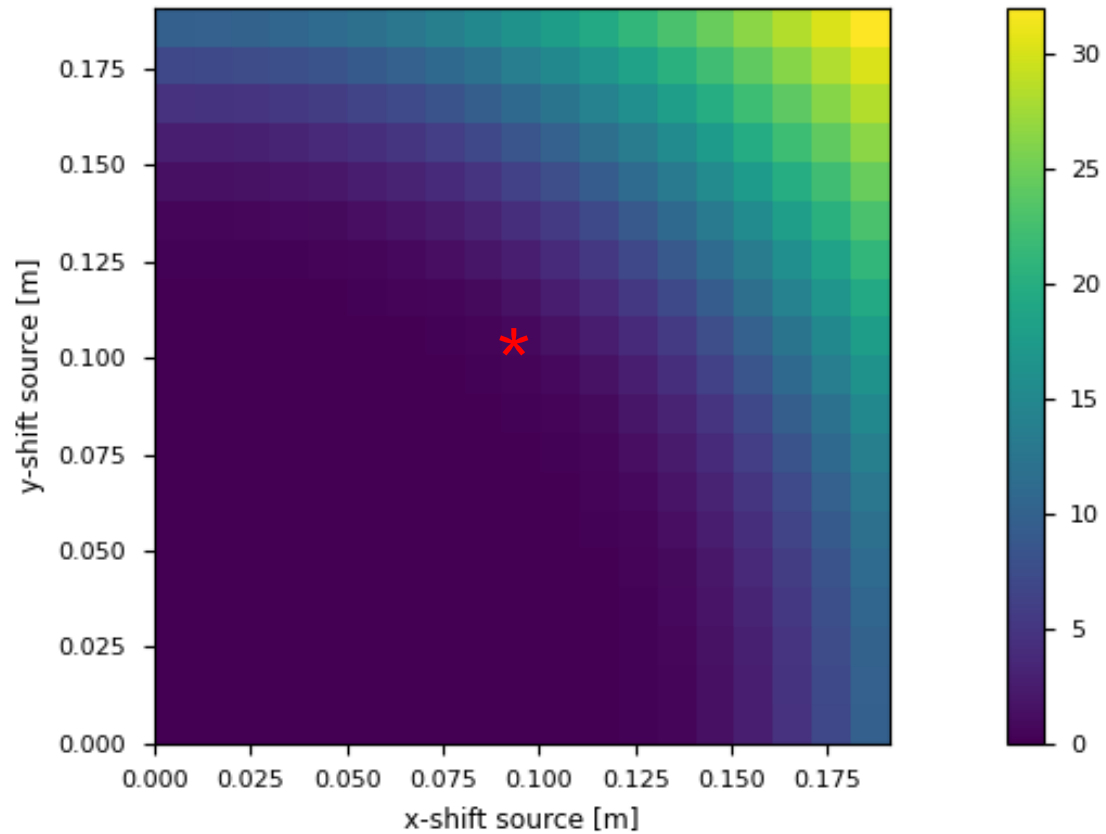
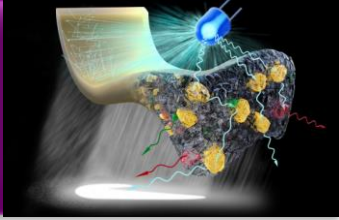
Obtained $g(x)$



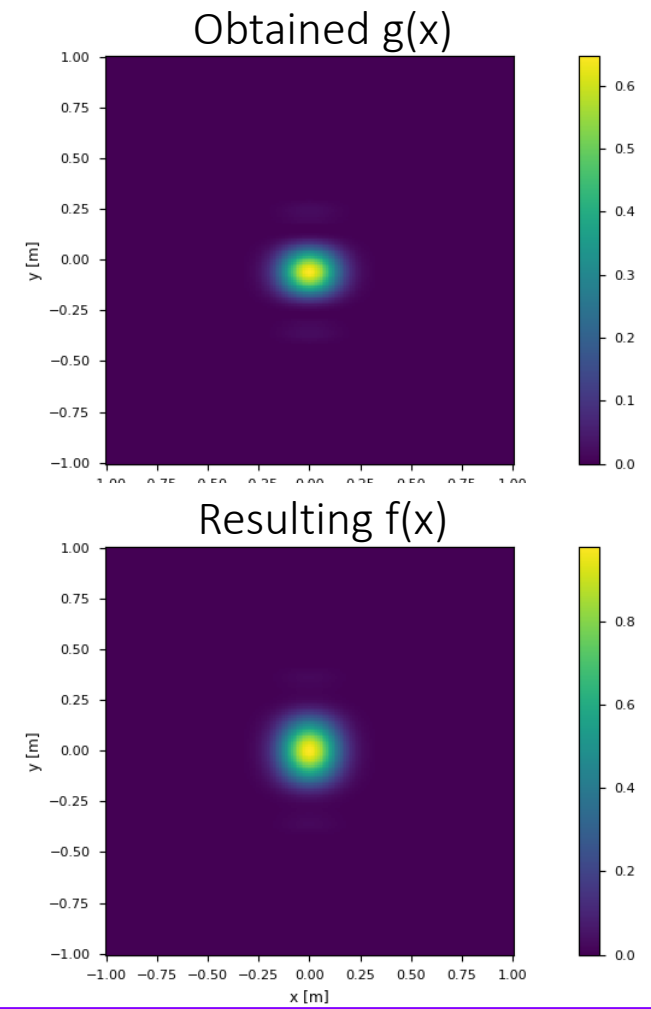
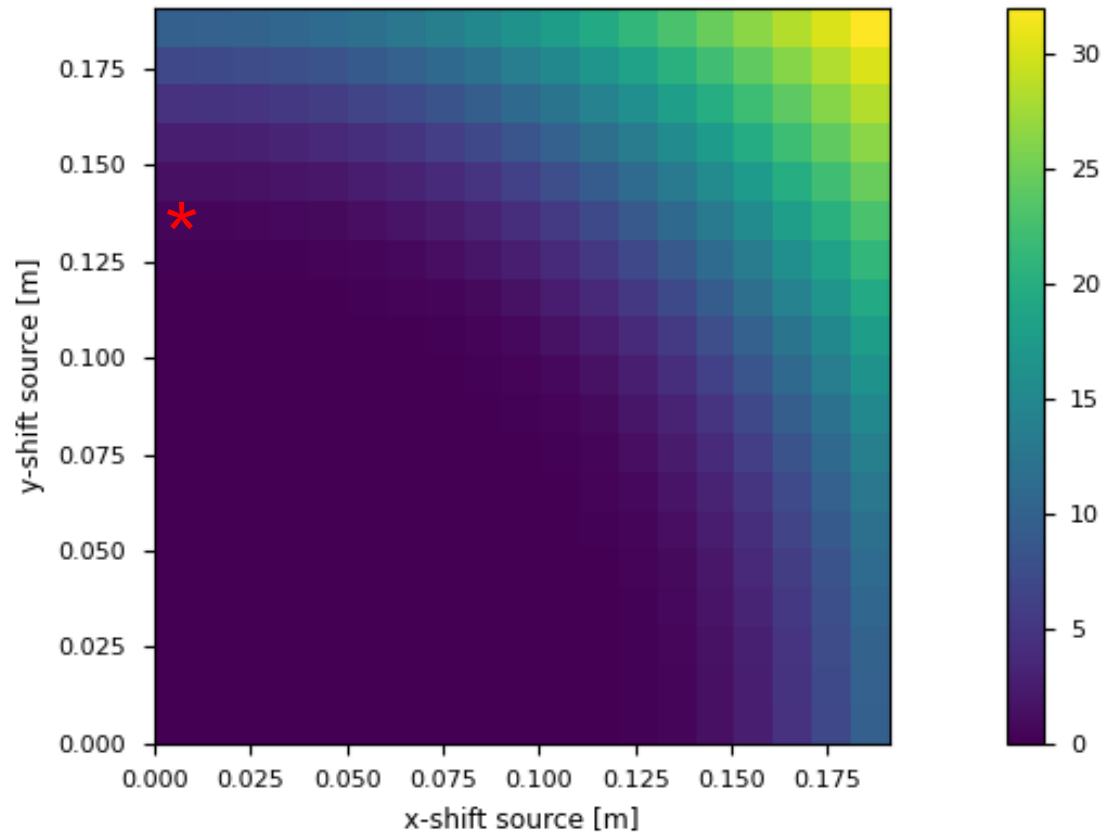
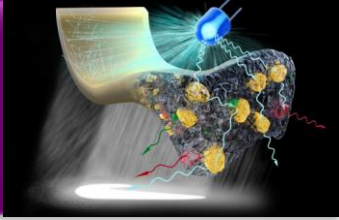
Resulting $f(x)$



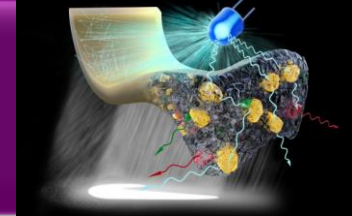
Results 2 Sources



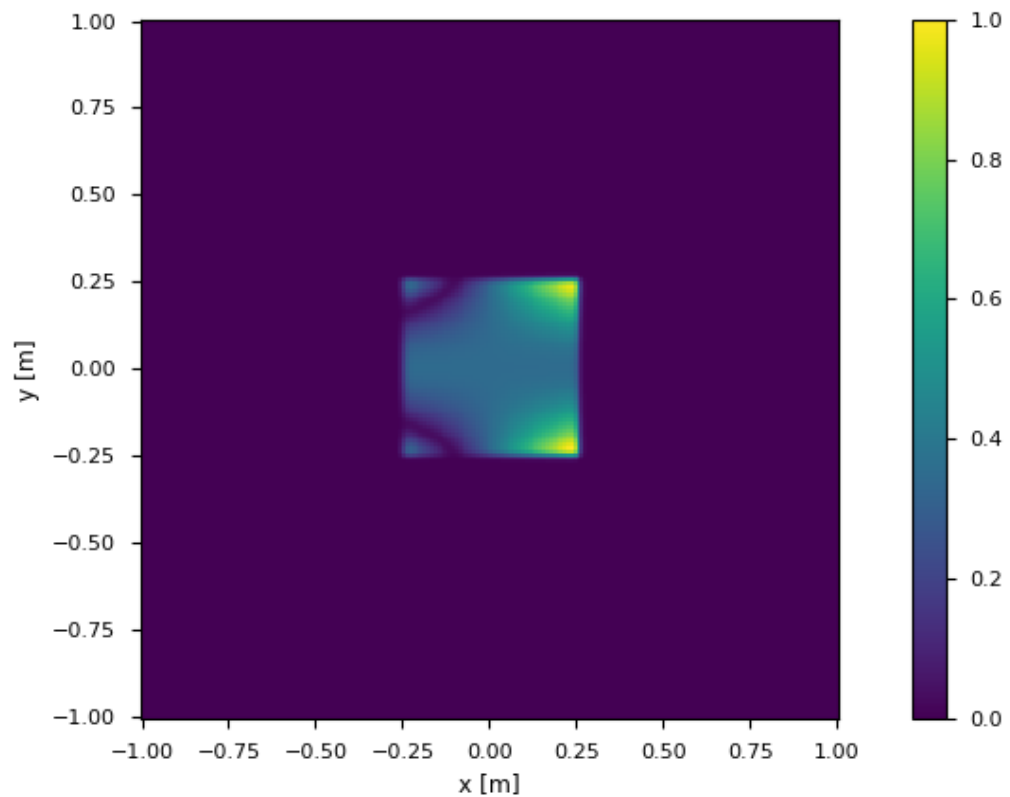
Results 2 Sources



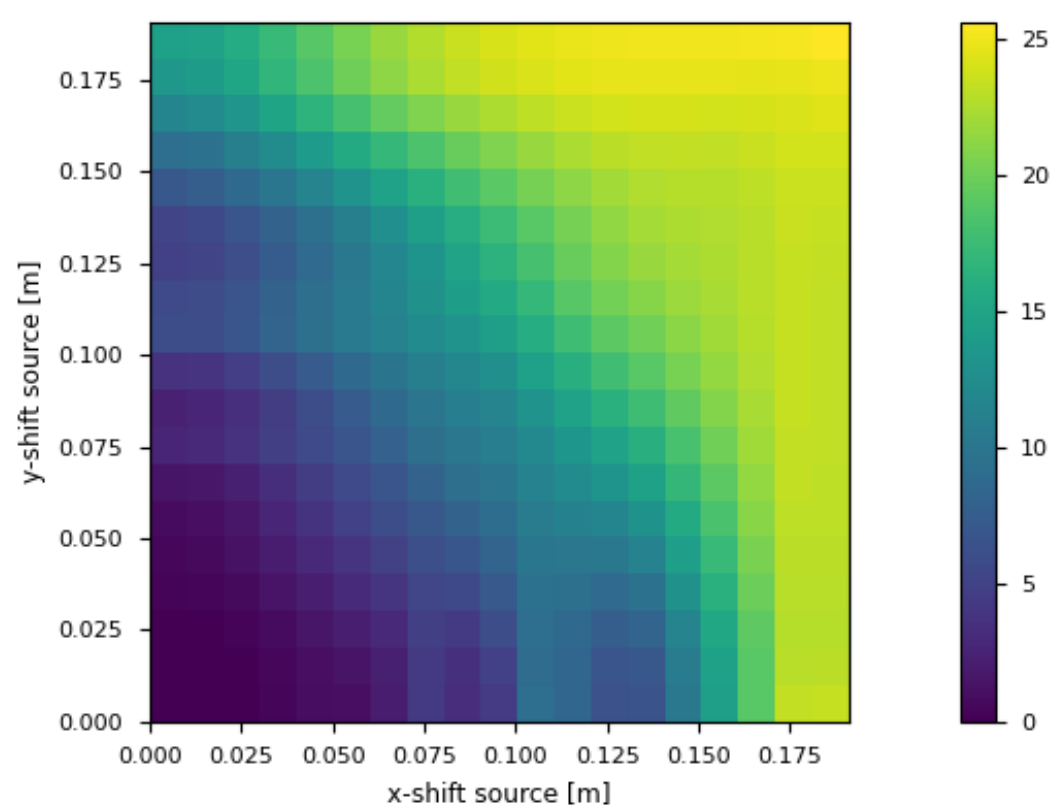
Results 2 Sources



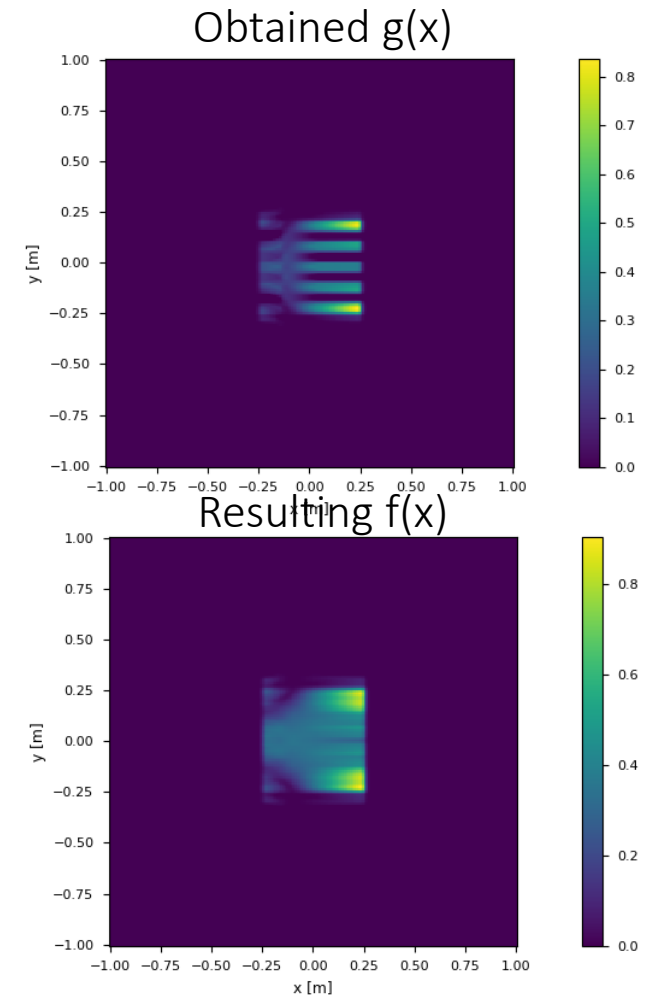
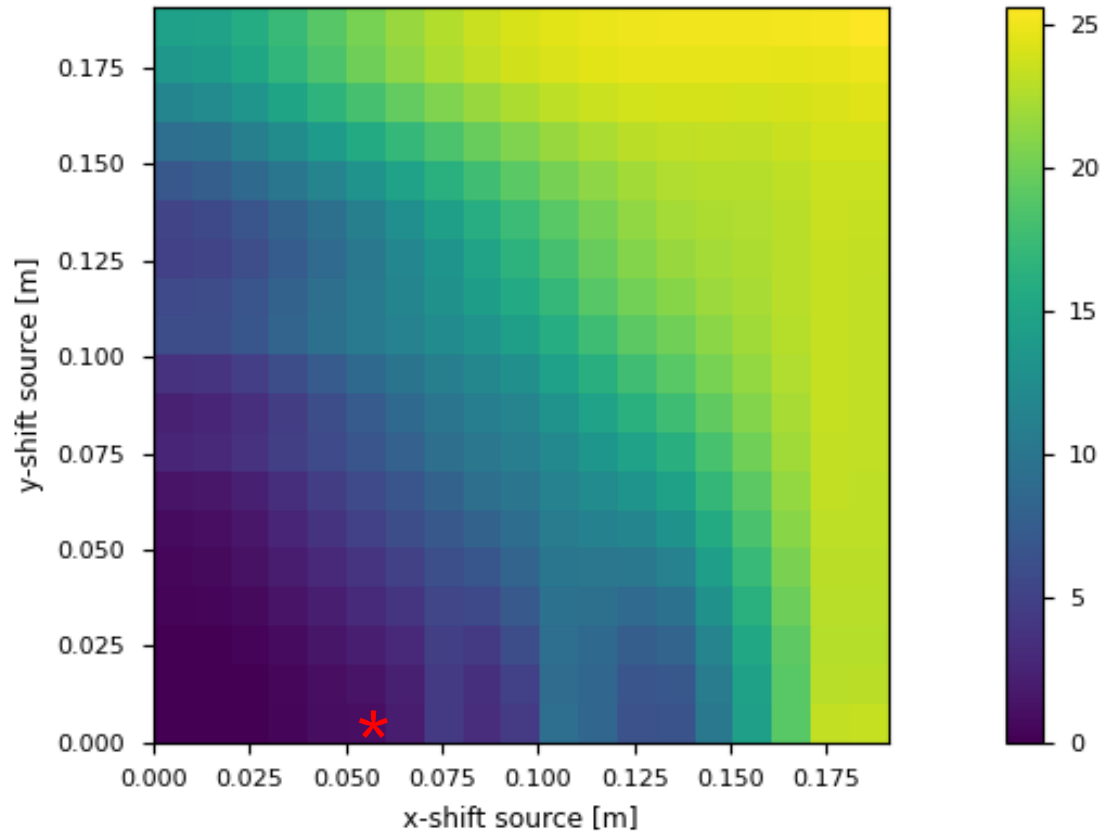
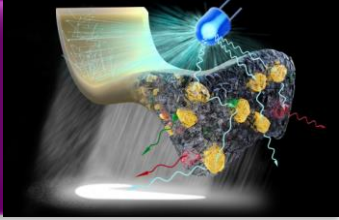
Desired illumination pattern $f(x)$



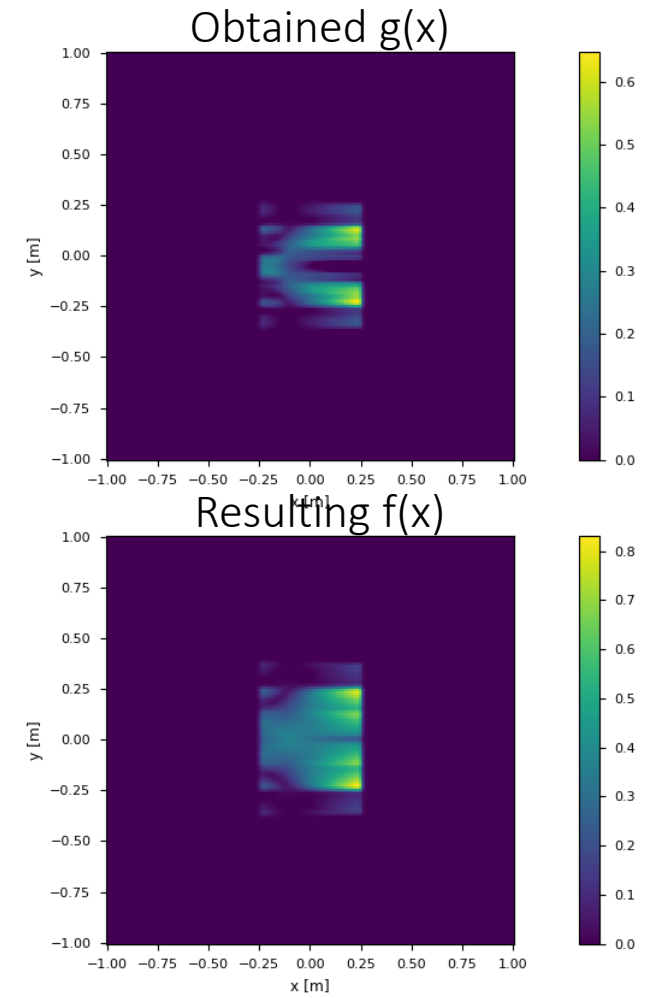
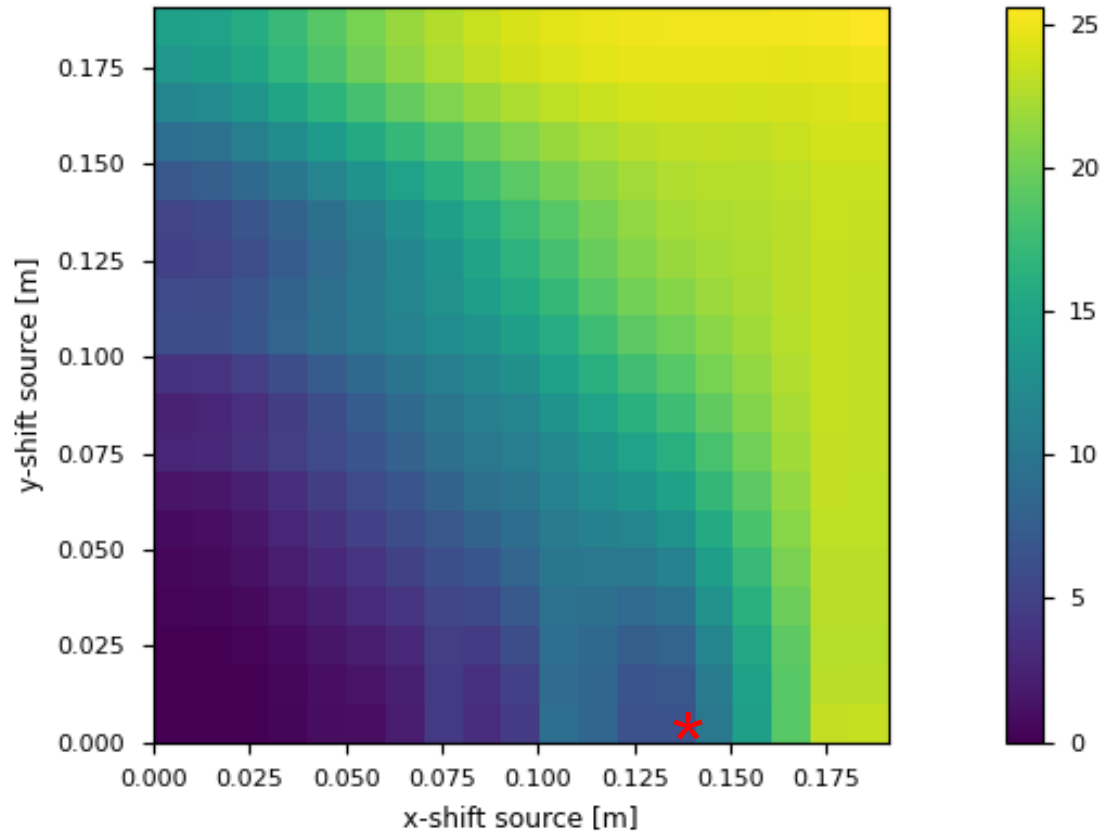
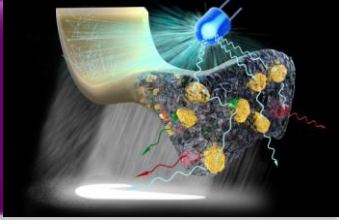
Loss landscape



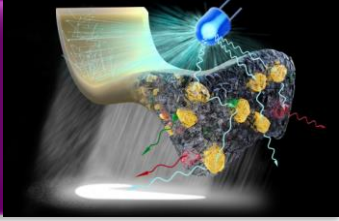
Results 2 Sources



Results 2 Sources



Results 2 Sources



1. Reduce problem to linear problem;
2. Source positions are crucial;
3. Illumination patterns which are “*Refinable*” have a guaranteed solution.

